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# ASPA STANDARD

# MATERIAL SPECIFICATIONS

## FOR WATER DISTRIBUTION SYSTEM

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## **General**

### **Scope**

The purpose of Material Specifications is to set forth the materials to be used in the construction of facilities that will become the property of ASPA. Any deviation from these standards must be approved by the Engineer.

All Materials in contact with potable water shall conform to the applicable AWWA Standard and be certified by an ANSI-accredited organization to comply with NSF/ANSI 61.

### **General**

All Materials shall be new (maximum of 3 years from the manufacturing date) and unused. All materials delivered to ASPA shall be adequately housed and protected to ensure the quality of the project.

All small-size materials must be delivered and placed inside a 19 Gallon Stackable Heavy Duty Tote Bin with a Secure Lid complete with proper material identifications.

The Offeror shall furnish, at the request of the Engineer, without additional cost to ASPA, such quantities of construction materials required for test purposes.

ASPA reserves the right to direct or deny using certain types of materials in specific circumstances.

### **Pre-Approved Products**

Some sections of these specifications list Pre-Approved Products. These products are listed to provide an example of a material or part that ASPA has found to meet the requirements of these specifications. No preference toward a particular brand, series, or model is implied by the Pre-Approved Product listing.

### **Submittals**

Provide manufacturers product information (cut sheets), O&M information, and other data needed or as required by ASPA.

## Pipe

### **1. Brass Pipe**

Brass pipe and nipples shall conform to AWWA C800 and these specifications and shall be certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61. Brass parts shall have NO lead content.

Brass pipe shall be suitable for use at pressures not less than 150 psi.

Joints between the brass pipe and adjacent fittings shall be iron pipe threaded. Soldered joints are prohibited.

### **2. Ductile Iron Pipe**

Ductile iron pipe shall conform to AWWA C151. The wall thickness of the ductile iron pipe shall be designed in accordance with AWWA C150. The class or nominal thickness, net weight without lining, and casting period shall be clearly marked on each length of pipe. Sticks of ductile iron pipe shall have standard lengths of either 18 feet or 20 feet. Random lengths are not acceptable.

The interior of ductile iron pipe shall be cement mortar lined and bituminous seal coated in accordance with AWWA C104.

The exterior of the ductile iron pipe shall have an asphaltic coating conforming to AWWA C151.

Polyethylene Encasement for wrapping DI pipe shall conform to AWWA C105. Polyethylene wrap shall be clearly marked ANSI A21.5 / AWWA C105. Polyethylene wrap shall be 10 mils thick and provided from the factory in tube form. Sheets may be allowed at the discretion of the Engineer for encasing appurtenances.

Joints in DI pipe shall be push-on, mechanical, or flanged rubber gasket joints conforming to AWWA C111. Rubber gaskets and gasket lubricants shall be certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61, and shall not impart taste or odor to water.

Push-on rubber gasket joints shall use the gasket provided by the factory for that particular joint. Swapping gaskets is not allowed.

Mechanical joint glands shall consist of ductile iron conforming to ASTM A536 and shall be protected from corrosion by a quality factory-applied coating. Nuts and bolts for mechanical joints and flanged joints shall either be stainless steel or protected against corrosion by a field-applied bitumastic coating approved by the Engineer.

### **Pre-Approved Products:**

Tyton Joint Pipe as manufactured by U.S. Pipe

Mechanical Joint Pipe as manufactured by U.S. Pipe

### **3. PVCO Pipe**

Pipe shall be manufactured from rigid polyvinyl chloride (PVC) compound meeting the requirements of ASTM D1784 cell class 12454. Gaskets shall meet ASTM F477 for high-head applications

Pipe shall be manufactured with cast-iron-pipe outside diameters (CIOD) in all sizes. Pipe walls shall meet minimum thickness requirements for AWWA C909 and CSA B137.3.1.

The pipe shall be joined by means of integral-bell elastomeric gasket joints conforming to ASTM D3139. Spigot ends shall be chamfered by the manufacturer. Pipe ends shall be capped at the production facility prior to storage and shipping.

Each length of pipe shall be clearly marked with the applicable AWWA Standard, Pressure class, and dimension ratio. Sticks of PVC pipe shall have standard lengths of 20 feet. Random lengths are not acceptable.

Pipe which appears discolored or oxidized, or has gouges deeper than 10% of the wall thickness shall be rejected.

Joints in the pipe shall be push-on rubber gasket joints conforming to AWWA C900 or C905 as applicable. Rubber gaskets and gasket lubricants shall be certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61, and shall not impart taste or odor to water.

Push-on rubber gasket joints shall use the gasket provided by the factory for that particular type of joint. Swapping gaskets is not allowed.

#### **Pre-Approved Products:**

PVCO pipe as manufactured by IPEX Inc. - BIONAX<sup>®</sup> PVCO

### **4. Schedule 80 PVC Pipe: For the Service Line,**

This specification outlines minimum manufacturing requirements for Polyvinyl Chloride (PVC) Schedule 80 iron pipe size (IPS) pressure pipe. This pipe is intended for use in applications where the fluid conveyed does not exceed 140°F. This pipe meets and or exceeds the industry

standards and requirements as set forth by the American Society for Testing and Materials (ASTM) and the National Sanitation Foundation (NSF International).

Corrosion-resistant pressure pipe, IPS sizes 1/8" through 24", for use at temperatures up to and including 140°F. Pressure rating (210 psi to 1230 psi) varies with schedule, pipe size, and temperature. Generally resistant to most acids, bases, salts, aliphatic solutions, oxidants, and halogens.

The pipe exhibits excellent physical properties and flammability characteristics (independently tested flame and smoke characteristics-ULC).

This pipe will be used for Potable Water Systems application and must meet all Local and Federal regulations pertaining to potable water applications.

The material used in the manufacture of the pipe shall be domestically produced rigid polyvinyl chloride (PVC) compound, Type I Grade I, with a Cell Classification of 12454 as defined in ASTM D1784, trade name designation H707 PVC. This compound shall be gray in color as specified and shall be approved by NSF International for use with potable water (NSF Std 61).

PVC Schedule 80 pipe shall be manufactured in strict accordance with the requirements of ASTM D1785 for physical dimensions and tolerances. Each production run of pipe manufactured in compliance with this standard shall also meet or exceed the test requirements for materials, workmanship, burst pressure, flattening, and extrusion quality defined in ASTM D1785. All belled-end pipes shall have tapered sockets to create an interference-type fit, that meets or exceeds the dimensional requirements and the minimum socket length for pressure-type sockets as defined in ASTM D2672. All PVC Schedule 80 pipes must also meet the requirements of NSF Standard 14 and CSA Standard B137.3 rigid PVC pipe for pressure applications and shall bear the mark of these Listing agencies. This pipe shall have a flame spread rating of 0-25 when tested for surface burning characteristics in accordance with CAN/ULC-S102-2-M88 or equivalent.

Product marking shall meet the requirements of ASTM D1785 and shall include: the manufacturer's name (or the manufacturer's trademark when privately labeled); the nominal pipe size; the material designation code; the pipe schedule and pressure rating in psi for water @ 73°F; the ASTM designation D1785; the independent laboratory's seal of approval for potable water usage; and the date of manufacturing.

### **Pre-Approved Products:**

PVC SCH 80 Pipe as manufactured by Charlotte Pipe

### **Fittings**

## 1. PVC Fittings

Injection molded PVC Schedule 80 fittings shall conform to ASTM D 2467. PVC Schedule 80 threaded fittings shall conform to ASTM D 2464.

### Pre-Approved Products:

PVC SCH 80 fittings as manufactured by Charlotte Pipe

## 2. Bolted Sleeve Couplings (Flex Couplings)

Bolted sleeve couplings (flex couplings) shall conform to AWWA C219 and these specifications. Flex couplings shall consist of a carbon steel or stainless steel sleeve conforming to the material requirements of AWWA C200 or C220, respectively. The sealing mechanism at each end of the sleeve shall consist of a rubber gasket certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61 and compressed by a stainless or carbon steel compression ring. The Compression ring shall be tensioned by a single nut and bolt which acts perpendicular to the pipe centerline. Sleeves larger than 12 inches may use two nuts and bolts to provide tension. All fasteners and washers shall consist of stainless steel.

Flex couplings shall provide for a minimum of 8 degrees of pipe deflection. Flex couplings shall have a working pressure of not less than 200 psi.

All non-stainless steel components of flex couplings shall be protected from corrosion by a fusion-bonded epoxy coating conforming to AWWA C213, or another quality factory-applied coating approved by the Engineer.

### Pre-Approved Products:

Hymax Couplings as manufactured by Total Piping Solutions, Inc.

## 3. Brass Fittings

Brass fittings shall conform to AWWA C800 and these specifications. Brass fittings shall consist of a brass alloy having NO lead content.

Brass fittings shall be suitable for use at pressures not less than 150 psi.

Joints between brass fittings and copper pipe shall be made with iron pipe thread to CTS grip joint adapters. Joints between brass fittings and brass pipe shall be iron pipe threaded. Soldered joints or flare fittings are prohibited.



## **Pre-Approved Products:**

No-lead brass fittings as manufactured by The Ford Meter Box Company, marked “NL”

### **4. Ductile Iron Fittings**

Ductile iron fittings shall conform to AWWA C110 or C153, in material, body thickness, and radii of curvature with the exception of laying lengths.

Ductile iron fittings shall be lined with a bituminous seal-coated cement mortar lining conforming to AWWA C104.

Ductile iron fittings shall be coated with an asphaltic coating conforming to AWWA C110, or with fusion bonded epoxy conforming to AWWA C116.

Joints in DI fittings shall be push-on, mechanical, or flanged rubber gasket joints conforming to AWWA C111. Rubber gaskets and gasket lubricants shall be certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61 and shall not impart taste or odor to water.

Push-on rubber gasket joints shall use the gasket provided by the factory for that particular joint. Swapping gaskets is not allowed.

DI fitting joints shall include joint restraints conforming to the applicable sections of these specifications.

## **Pre-Approved Products:**

AWWA C110 Flanged Fittings as Manufacture by US Pipes

AWWA C153 (Compact) Mechanical Joint Fittings as Manufacture by US Pipes

## **Joint Restraints**

### **1. Joint Restraints for DI Push-On Joints**

Joint restraints for DI pipe push-on joints shall consist of bell restraint harnesses and/or rubber gaskets with embedded locking elements. Joint restraints shall be capable of restraining the thrust force created at two times the rated working pressure of the pipe or fitting to which they are attached.

Bell restraint harnesses for DI push-on joints shall consist of two split-ring harnesses manufactured from ductile iron conforming to ASTM A536. One split-ring harness shall bear upon the back of the pipe bell. The other split-ring harness shall grip the spigot end of the adjacent pipe with individual bolt-tightened wedges. The wedges shall have a Brinell hardness

number not less than 370. Wedge-tightening bolts shall be provided from the factory with heads that break away when proper torque is reached. The split-ring harnesses shall be connected and tensioned by threaded rods and nuts. The split-ring harnesses shall be protected against corrosion with a high-quality factory-applied coating. Nuts, bolts, and threaded rods shall be either stainless steel or protected against corrosion with a field-applied bitumastic coating approved by the Engineer.

Locking gaskets shall consist of a rubber gasket conforming to AWWA C111 embedded with stainless steel-toothed gripping elements.

**Pre-Approved Products:**

Series 1700 or 1100HD Bell Restraint Harness as manufactured by EBAA Iron, Inc.

Field Lok 350 gaskets as manufactured by U.S. Pipe

**2. Joint Restraints for Mechanical Joints with DI Pipe**

Joint restraints for DI Mechanical Joints with DI pipe shall be capable of restraining the thrust force created at two times the rated working pressure of the pipe or fitting to which they are attached.

Joint restraints for mechanical joints shall consist of a ductile iron mechanical joint gland conforming to ASTM A536. The gland shall conform to AWWA C111 and shall grip the spigot end of the pipe with individual bolt-tightened wedges. The wedges shall have a Brinell hardness number not less than 370. Wedge-tightening bolts shall be factory-provided with heads that break away when proper torque is reached. The DI gland shall be protected against corrosion with a high-quality factory-applied coating. Nuts and bolts shall be either stainless steel or protected against corrosion with a field-applied bitumastic coating approved by the Engineer.

**Pre-Approved Products:**

ROMAGRIP as manufactured by Romac Industries

Megalug Series 1100 or 1100SD as manufactured by EBAA Iron, Inc.

**3. Joint Restraints for Mechanical Joints with PVC Pipe**

Joint restraints for DI Mechanical joints with PVC pipe shall meet or exceed the requirements of ASTM F1674.

The gland shall consist of ductile iron conforming to ASTM A536 and shall conform to AWWA C111. Restraint shall be provided by individual bolt-tightened wedges which grip the spigot end of the adjacent pipe. Wedge-tightening bolts shall be factory-provided with heads that break away when proper torque is reached. The spacing and number of bolt-tightened wedges shall be designed by the manufacturer specifically for the type of pipe they will grip. The DI gland shall be protected against corrosion with a high-quality factory-applied coating. Nuts and bolts shall be stainless steel.

**Pre-Approved Products:**

ROMAGRIP for PVC as manufactured by Romac Industries

STARGRIP #4000 as manufactured by Starpipes

EBAA Iron Series 1600.

FORD Meter Series 1390 Uni-Flange Restraint.

**4. Joint Restraints for PVC Push-On Joints**

Joint restraints for PVC pipe push-on joints shall meet or exceed the requirements of ASTM F1674. Joint restraints for PVC pipe push-on joints shall consist of bell restraint harnesses. Bell restraint harnesses for PVC pipe shall consist of two serrated split-ring, harnesses manufactured from ductile iron conforming to ASTM A536. One serrated split-ring harness shall grip the bell end of the pipe behind the bell. The other serrated split-ring harness shall grip the spigot end of the adjacent pipe. The serrated split-ring harnesses shall be tightened onto the pipe barrel with a bolt on either side. The two pipe gripping harnesses shall be connected by threaded rods and nuts. The ductile iron serrated split-ring harnesses shall be protected against corrosion with a quality factory-applied coating. Nuts, bolts, and threaded rods shall be either stainless steel or protected against corrosion with a field-applied bitumastic coating approved by the Engineer.

**Pre-Approved Products:**

Series 1600 Bell Restraint Harness as manufactured by EBAA Iron, Inc.

**Valves**

**1. Air Release Valves**

AWWA C504, rubber seated, iron body, bronze disc, resilient replaceable seat, water or lug ends, ten-position lever handle.

Valve Type: Float operated, with operating pressures up to 150 psi

**Pre-Approved Products:**

CRISPIN Air & Vacuum Release Valve AL Series.

Valve Box: Concrete water meter box. Christy B-9 or San Diego.

**2. Combination Air/Vacuum Relief Valve**

Air/Vacuum valves shall be fully automatic float-operated valves designed to exhaust large quantities of air during the filling of a piping system and close upon liquid entry. The valve shall re-open during draining or if a negative pressure occurs.

Valves shall be manufactured and tested in accordance with American Water Works Association (AWWA) Standard C512.

Valves used in potable water service shall be certified to NSF/ANSI 61 Drinking Water System Components - Health Effects.

Manufacturers shall have a quality management system that is certified to ISO 9001 by an accredited, certifying body.

Valve sizes 3 in. (76 mm) and smaller shall have full-size NPT inlets and outlets equal to the nominal valve size. The body inlet connection shall be hexagonal for a wrench connection. Valve sizes 4 in. (100 mm) and larger shall have bolted flange inlets with threaded or plain outlets and protective hoods to prevent debris from entering the valve. Flanges shall be in accordance with ANSI B16.1 for Class 125 or Class 250 iron flanges and ANSI B16.5 for Class 150 or Class 300 steel flanges.

The valve shall have two additional NPT connections for the addition of Air Release Valves, gauges, testing, and draining.

The valve body shall provide a through-flow area equal to the nominal valve size. A bolted cover with alloy screws and a flat gasket shall be provided to allow for maintenance and repair.

Floats shall be unconditionally guaranteed against failure including pressure surges. The float shall have a hexagonal guide shaft supported in the body by circular bushings to prevent binding from debris. The float shall be protected against direct water impact by an internal baffle.

The resilient seat shall provide drop-tight shut-off to the full valve pressure rating. The seat shall be a minimum of .5 in. (12 mm) thick on 2 in. (50 mm) and larger valves and secured in such a

manner as to prevent distortion. Valves with working pressures above 400 psig (2760 kPa) shall have metal seats with synthetic seals.

On valve sizes 4 in. (100 mm) and larger, the cover shall be fitted to the valve body by means of a machined register to maintain concentricity between the top and bottom guide bushings at all times. The float shall be double-guided with a guide shaft extending through the float to prevent any contact with the body. A resilient bumper shall be provided to cushion the float during sudden opening conditions.

The valve body, cover, and baffle shall be constructed of ASTM A536 Grade 65-45-12 ductile iron.

The float, guide shafts, and bushings shall be constructed of Type 316 stainless steel. Non-metallic guides and bushings are not acceptable. Resilient seats shall be Buna-N. Class 300 steel valves shall have a 316 stainless steel Seat with a Buna-N seal to provide an initial contact to Buna-N with final metal-to-metal contact to prevent over-compression of the resilient seal.

An optional Regulated Exhaust Device shall be provided when specified to reduce pressure surges due to column separation or rapid changes in velocity and pressure in the pipeline. The Regulated Exhaust Device shall be mounted on the inlet of the Air/Vacuum Valve, allow free airflow in and out of the valve, close upon rapid air exhaust, and control the air exhaust rate to reduce pressure surges. The device shall have a flanged globe-style body with a center-guided disc and seat assembly. The disc shall have threaded holes to provide adjustment of the air exhaust rate through the valve. The holes shall provide for a flow area of 5% of the nominal valve size. The material of the body shall be consistent with the Air/Vacuum Valve. The seat and disc shall be bronze.

A stainless steel screened outlet shall be provided for outdoor installations.

Valve interiors and exteriors shall be coated with an NSF/ANSI 61 certified fusion bonded epoxy in accordance with AWWA C550 when specified.

A low Durometer seat shall be furnished for low-pressure application.

All Air (Release, Vacuum, etc) Valves installed in vaults or flood-prone locations shall include an inflow preventer to prevent the introduction of contaminated water through the air valve outlet. The inflow preventer shall allow the admittance and exhausting of air while preventing contaminated water from entering during normal operating conditions. The inflow preventer shall be flow tested by an independent third party to certify performance. The third party shall be an approved testing lab of the American Society of Sanitary Engineers.

The manufacturer shall demonstrate a minimum of five (5) years' experience in the manufacture of air valves. When requested, the manufacturer shall provide test certificates, dimensional drawings, parts list drawings, and operation and maintenance manuals.

The exterior of the valve shall be coated with a universal alkyd primer.

Air/Vacuum Valves shall include the following accessories: screen, traffic-rated enclosure.

**Pre-Approved Products:**

Air/Vacuum Valves shall be CRISPIN Air

Vacuum Release Valve AL Series or A.R.I. D-040 series Combination Air

**3. Resilient Wedge Gate Valve**

Underground main line valves and service valves 4 inches and larger in diameter shall be iron bodies, resilient seated gate valves conforming to AWWA C509 or C515.

The wedge or “gate” of the valve shall consist of bronze or ductile iron completely encapsulated with sealing rubber. The sealing rubber shall be permanently bonded to the wedge. The waterway of the valve shall have a diameter equal to the nominal diameter of the valve and be smooth, unobstructed, and free of surface irregularities.

The stem stuffing box shall be serviceable with the valve fully open and subjected to full-rated working pressure.

Valves shall be equipped with a 2-inch square ductile iron operating nut, and the valve shall open when turned to the left (counter-clockwise). Valve stems shall not rise out of the body when the valve is operated. The operating nut shall be securely keyed into the stem at the factory, and shall be capable of withstanding repeated operation to the satisfaction of the Engineer.

All bolts on the valve shall consist of stainless steel. Valves shall be equipped with o-ring seals at all pressure retaining joints.

Furnish one valve key per contract or delivery order as applicable.

**Interior/Exterior Coating**

All iron parts except the operating nut shall be coated with fusion bonded epoxy, conforming to AWWA C550, and certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61.

Valve ends shall be either flanged or restrained mechanical joints conforming to AWWA C111, and pertinent sections of these specifications.

**Pre-Approved Products:**

Resilient Seated Gate Valve as manufactured by the Clow Valve Company

#### **4. Corporation Stops**

Corporation stops shall be male iron pipe thread by male iron pipe thread.

#### **Pre-Approved Products:**

No-lead brass corporation stops as manufactured by The Ford Meter Box Company, marked “NL”

#### **5. Curb Stops**

Curb stops shall be brass, with compression connections having a positive indicator to avoid over-tightening. Curb stops shall be provided with a quarter-turn check.

#### **Pre-Approved Products:**

Curb stops shall be Mueller B-25209, A.Y. McDonald Mfg. Co., or approved equal.

#### **6. Butterfly Valve**

Rubber-seated butterfly valve meeting the requirements of AWWA C504, for Class 150B. Body and disc shall be constructed of ductile iron. Bolts shall be stainless steel. Disc shall be lens shaped.

Interior and exterior surfaces of valve shall be provided with epoxy coating meeting the requirements of AWWA C550. Disc shall be provided with a stainless steel disc edge.

Valve stem shall be stainless steel. Packing shall be permanent duty “chevron V-type” or “O-ring” type. Bearings shall be permanent, non-metallic, and self-lubricating.

Valve seat shall be a single piece of elastomeric material that is not penetrated by the valve shaft.

Provide manual operator that is suitable for underground service and includes a standard 2” square operating nut.

Valve shall be provided with mechanical joint connections. Mechanical joint ends shall conform to AWWA C509 and shall be furnished complete with all mechanical joint accessories including approved M.J. bolts and nuts. Glands shall be full body gray iron or ductile iron. Mechanical joint bells, glands and rubber gaskets shall be in accordance with AWWA C111.

#### **Pre-Approved Products:**

Mueller/Henry Pratt, Kennedy or approved equal.

## **7. Tapping Valve**

Resilient seated wedge gate tapping valve having 100% port, and meeting the requirements of AWWA C509 and C515. Body, bonnet and gate shall be constructed of ductile iron. Bolts shall be stainless steel.

Interior and exterior surfaces of valve shall be provided with epoxy coating meeting the requirements of AWWA C550. Symmetrical wedge shall be completely encapsulated with resilient material.

Valve stem shall be non-rising bronze. Stem collar shall be provided with thrust bearings that are protected by upper and lower O-ring seals both above and below.

Valve shall be left opening and be provided with standard 2" square operating nut.

Valve shall be provided with flange connection on inlet side of valve and mechanical joint connections on outlet side of valve. Mechanical joint end shall conform to AWWA C509 and shall be furnished complete with all mechanical joint accessories including approved M.J. bolts and nuts. Glands shall be full body gray iron or ductile iron. Mechanical joint bells, glands and rubber gaskets shall be in accordance with AWWA C111.

Provide suitable companion tapping sleeve.

### **Pre-Approved Products:**

Mueller, US Pipe, American Flow Control, Clow, or approved equal.

## **8. Meter Check Valve**

Meter check valves for use with 5/8-inch bypass meters shall consist of NO Lead brass, shall be female iron pipe threaded on both ends, and shall be suitable for use at pressures not less than 150 psi.

### **Pre-Approved Products:**

HS11-333NL as manufactured by The Ford Meter Box Company, marked "NL"



## **Fire Hydrants**

Fire hydrants shall include a hydrant head, hydrant bury, and break-away features conforming to AWWA C503 and these specifications.

Furnish two hydrant wrenches per contract or delivery order as applicable. Furnish two traffic safety flange repair kits including all couplings, flanges, gaskets, and connections necessary to replace a broken safety flange.

### **Hydrant Head**

Hydrant heads shall be all bronze, 6-inch diameter, wet-barrel units. Hydrant heads shall be of the “steamer” variety, having two 2 ½-inch outlets and one 4 ½-inch outlet.

Hydrant outlets shall have National Standard hose threads. Hydrant outlet valves shall be operable by a pentagon-shaped nut. Outlets shall be capped. Caps shall consist of either bronze or plastic and shall contain a rubber gasket. Hydrant caps shall not have chains attached. All hydrants and caps shall be painted with “Safety Red” enamel.

### **Pre-Approved Products:**

2060 as manufactured by the Clow Valve Company. J-3760 was manufactured by James Jones Company.

### **Hydrant Bury**

The hydrant bury shall consist of ductile iron. The hydrant bury shall be sized so that the face of the flange is 2-4 inches above the finished grade. The buried end of the hydrant bury shall be a mechanical joint conforming to AWWA C111. The interior and exterior of the hydrant bury shall be coated with fusion bonded epoxy which conforms to AWWA C116 and is certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61.

### **Pre-Approved Products:**

Ductile Iron Hydrant Bury as manufactured by the Clow Valve Company

### **Break Away Features**

The hydrant head shall be attached to the bury with a breakaway spool and stainless steel bolts and nuts.

One set of flange bolts shall be hollow break-away bolts, having a combined ultimate strength less than the yield strength of the hydrant head or bury.

The breakaway spool shall consist of ductile iron and shall have an ultimate strength less than the yield strength of the hydrant head or bury. The interior of the breakaway spool shall be coated with fusion-bonded epoxy coating which conforms to AWWA C116 and is certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61. The exterior shall be primed and painted with “post international yellow” enamel to match the hydrant.

## **Tapping Saddles and Tapping Sleeves**

Tapping saddles and sleeves shall conform to AWWA C800 and these specifications.

The subsections below are arranged in hierarchal order. Any tapping saddle or sleeve specified for a particular water main type may also be used on the water main types listed in the sections below it.

### **1. Tapping Sleeves for Steel Water Mains**

Tapping sleeves used to tap steel water mains shall consist entirely of stainless steel, and utilize all stainless steel hardware. Tapping sleeves for services smaller than 4 inches shall have female iron pipe threads. Sleeves for services larger than 4 inches shall be flanged in accordance with AWWA C111. A water tight seal against the main shall be provided by a waffled mat-type gasket certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61.

#### **Pre-Approved Products:**

SST, SSTIII Stainless Steel Tapping Sleeve as manufactured by Romac Industries, Inc. EZ-Tap Plus as manufactured by Total Piping Solutions, Inc.

FAST Tapping Sleeve as manufactured by The Ford Meter Box Company, Inc.

### **2. Tapping Saddles for PVC Water Mains**

Tapping saddles used to tap PVC water mains shall consist entirely of brass or bronze, and utilize all brass or bronze hardware. Tapping saddles shall have female iron pipe threads of the appropriate size. Tapping saddles shall be equipped with a single, wide strap that fully encircles the main. The strap shall not be hinged to the tapping saddle but shall attach with bolts on both sides. A watertight seal against the main shall be provided by a rubber gasket certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61.

#### **Pre-Approved Products:**

202NS as manufactured by Romac Industries

### **3. Tapping Saddles for A-C and CI Water Mains**

Tapping saddles used to tap A-C and CI water mains shall consist entirely of brass or bronze, and utilize all brass or bronze hardware. Tapping saddles shall have female iron pipe threads of the appropriate size. Tapping saddles shall have dual straps which connect to the saddle on both sides with bolts, and fully encircle the main. A watertight seal against the main shall be provided by a rubber gasket certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61.

#### **Pre-Approved Products:**

202B as manufactured by The Ford Meter Box Company, Inc.

### **4. Tapping Saddles for DI Mains**

Tapping saddles used to tap DI mains shall consist entirely of brass or bronze, and utilize all brass or bronze hardware. Tapping saddles shall have female iron pipe threads of the appropriate size.

Straps shall not be hinged to the tapping saddle but shall attach to the saddle on both sides with bolts, and fully encircle the main. A watertight seal against the main shall be provided by a rubber gasket certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61.

#### **Pre-Approved Products:**

101B as manufactured by The Ford Meter Box Company, Inc.

## **Miscellaneous**

### **1. Valve Boxes**

Two-piece slip style valve box ¼-inch nominal diameter. Length: Sufficient for the depth of bury indicated on plans. Cover: Locking with pentagon nut and clearly marked as “water”

#### **Pre-Approved Products:**

Tyler Pipe 6855 valve box and lid  
Rich 920 or 925 valve box and lid

## **2. Repair Clamps**

Repair clamps shall consist of a stainless steel band tensioned with stainless steel nuts and bolts. A water-tight seal shall be provided by a waffled mat-type gasket certified by an ANSI-accredited organization to be in compliance with NSF/ANSI 61.

### **Pre-Approved Products:**

EZ-MAX Repair Clamp as manufactured by Total Piping Solutions, Inc.

SS1 – Stainless Seal as manufactured by Romac Industries, Inc.

## **3. Corrosion Protection Wrapping Tape**

Wrapping Tape shall composed of a non-woven synthetic fabric carrier, fully impregnated with a stable pigmented petrolatum compound. Should withstand extreme temperature variations, and provide long-term corrosion protection. Meets NACE RP0375-2006, UV resistant, Conforms to irregular shapes and profiles, Can be applied to cold, wet surfaces, is not affected by water, acid, salts, or soil organics, Can be used above and below ground, and Meets AWWA C217 Standard.

### **Pre-Approved Products:**

ColorTape, Primer-Integrated Petrolatum Tape by Denso

## **4. Tracer Wire And Box**

Provide #12 AWG jacketed solid copper wire, type THHN/THWN. Provide a 4-inch Schedule 40 PVC pipe and a 4-inch PVC threaded watertight plug as a box for terminations or junctions of tracer wire. Use underground waterproof splice materials.

## **5. Warning Tape**

Supply detectable warning tape that is a minimum of 6 inches wide for a maximum 24" depth, blue or striped blue, and have a printing that warns of a water line below.

## **6. Pipeline Marker Posts**

Posts: Equal to Carsonite composite utility marker CUM-375, blue color.



## 7. Electronic Marker

Electronic marker balls are required for Non-ferrous water mains eight (8) inches in diameter and larger. The markers consist of a sealed shell containing a passive antenna with a low-frequency resonance circuit tuned to a certain frequency (Water: 145.7 kHz). The locator sends a signal to the marker, which energizes the marker, and the marker reflects the signal back to the locator.

### **Pre-Approved Products:**

3M Scotchmark Electronic Marker, model # 1403-XR, 4-inch diameter, colored blue