

MATERIAL SPECIFICATION

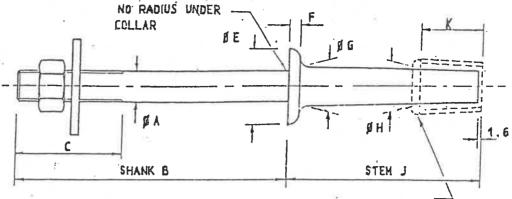
VOCAB NUMBER	ITEM DESCRIPTION
132015	INSULATOR, PIN, LV TYPE B/100/3.5

SPECIFICATION DETAILS

Insulator pins shall be type ref. B/100/3.5 to AS 1154.1 and 1154.2 Dimensions according to fig 1 and Table 1 of AS 1154.2 Conductor:

- Unit of Measure: Each
- Rejection: PNG Power Ltd reserves all rights to reject whole or part of the order not complying with
 this specification and is not liable for any cost or loss with the return of rejects to the Supplier.
 Facilitation of Invoice Credit must commence between the supplier and PNG Power Ltd through the
 process of PNG Power Ltd Discrepancy Report provisions.

Drawing Refe	rences:	Fig 1 AS 1154.2 and 9-A4		Manufacturer's Product Code:				
		STANDARDS COMM	ITTEE	APPROVAL				
Approval b	oy Alex Oa Chairman	Signature:	NPORS		, 6,20/3			
NAME		TITLE		SIGNATURE	DATE			
G. Peni	Team Le	ader Standards and Mate	rials	Per	2/6/15			
G. PENI				The sel	22/07/19			



COLLARS UNDER THE LEAD THREAD ARE REQUIRED ON PATTERN A AND PATTERN B PINS ONLY. - LEAD THREAD TO BE KEYED TO STEN ON ALL PINS.

INSULATOR	MIN		SHANK		STEM					
PIN TYPE REFERENCE	FAILING LOAD . (kn)	ADIA	B OVERALL LENGTH	C MIN LENGTH OF THREADED SECTION	E MIN DIA	F MIN	G MIN DIA	H MIN DIA	J	ķ
B/100/3.5	3.5	16	140	50	40	6	20	17.3	100	33
A/130/7	7	20	165	80	50	6	29	22.8	130	40
C/150/7	7	20	50 .	40	60	9	30	24.4	150	64
C/150/7	7	20	165	100	60	9		24.4	150	64
C/300/7	-7	24	200	100	75	9		26.8	300	64
C/150/11	11	24	. 165	80	60	9		28.9	150	64
C/200/11	11	24	165	80	65	9		28.6	200	64

NOTES:

1. DIMENSIONS: (A) ALL DIMENSIONS ARE IN MILLIMETRES.

(B) TOLERANCES SHALL BE IN ACCORDANCE WITH AS 1154 PART 2.

2. MATERIAL: HOT ROLLED CARBON STEEL COMPLYING WITH AS 1442.

3. PROTECTIVE HOT DIP GALVANIZE IN ACCORDANCE WITH AS 1214.

4. MARKING: THE PIN COLLAR SHALL BE STAMPED WITH ITS IDENTIFICATION
REFERENCE PRIOR TO GALVANIZING IN ACCORDANCE WITH AS 1154 PART 2.

5. PIN HEAD: THE PIN HEAD SHALL BE LEAD ALLOY OF MATERIAL, SHAPE AND DIMENSIONS AS SPECIFIED IN AS 1154 PART 2. SUITABLE CAPDBOARD OR PLASTIC MECHANICAL PROTECTION OF THE LEAD THREAD IS REQUIRED TO BE FITTED.

6. NUT AND ONE GALVANISED DOUBLE CHAMFERED NUT AND ONE GALVANIZED LARGE SERIES WASHER AS SPECIFIED IN AS 1154 PART 2 SHALL BE SUPPLIED FITTED TO THE INSULATOR PIN.

QUEENSLAND ELECTRICITY SUPPLY INDUSTRY	DATE MARCH 1984
INSULATOR PINS	9-A4