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AMERICAN SAMOA POWER AUTHORITY

MATERIAL SPECIFICATIONS (Attachment – B)

FOR THE

PAVAIAI TO FUTIGA AC PIPE REPLACEMENT PROJECT

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General

1. Scope

The purpose of Material Specifications is to set forth the materials to be used in the construction of facilities which will become the property of ASPA. Any deviation from these standards must be approved by the Engineer.

All Materials in contact with potable water shall conform to the applicable AWWA Standard, and shall be certified by a ANSI accredited organization to be in compliance with NSF/ANSI 61.

2. General

All Materials shall be new and unused. All materials delivered to the job site shall be adequately housed and protected to ensure the quality of the project.

The Contractor shall furnish, at the request of the Engineer, without additional cost to ASPA, such quantities of construction materials required for test purposes.

ASPA reserves the right to direct or deny use of certain types of materials in specific circumstances.

3. Pre-Approved Products

Some sections of these specifications list Pre Approved Products. These products are listed to provide an example of a material or part which ASPA has found to meet the requirements of these specifications. No preference toward a particular brand, series or model is implied by the Pre-Approved Product listing.

4. Pipe

4.1. Brass Pipe

Brass pipe and nipples shall conform to AWWA C800 and these specifications and shall be certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61. Brass parts shall be NO lead content.

Brass pipe shall be suitable for use at pressures not less than 150 psi.

4.1.1. Joints

Joints between brass pipe and adjacent fittings shall be iron pipe threaded. Soldered joints are prohibited.

4.2. Ductile Iron Pipe

Ductile iron pipe shall conform to AWWA C151. The wall thickness of the ductile iron pipe shall be designed in accordance with AWWA C150. The class or nominal thickness, net weight without lining, and casting period shall be clearly marked on each length of pipe. Sticks of ductile iron pipe shall have standard lengths of either 18 feet or 20 feet. Random lengths are not acceptable.

4.2.1. Interior Lining

The interior of ductile iron pipe shall be cement mortar lined and bituminous seal coated in accordance with AWWA C104.

4.2.2. Exterior Coating

The exterior of ductile iron pipe shall have an asphaltic coating conforming to AWWA C151.

4.2.3. Polyethylene Encasement

Polyethylene Encasement for wrapping DI pipe shall conform to AWWA C105. Polyethylene wrap shall be clearly marked ANSI A21.5 / AWWA C105. Polyethylene wrap shall be 10-mil thick and provided from the factory in tube form. Sheets may be allowed at the discretion of the Engineer for encasing appurtenances.

4.2.4. Joints

Joints in DI pipe shall be push-on, mechanical, or flanged rubber gasket joints conforming to AWWA C111. Rubber gaskets and gasket lubricant shall be certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61, and shall not impart taste or odor to water.

Push-on rubber gasket joints shall use the gasket provided by the factory for that particular joint. Swapping gaskets is not allowed.

Mechanical joint glands shall consist of ductile iron conforming to ASTM A536 and shall be protected from corrosion by a quality factory-applied coating. Nuts and bolts for mechanical joints and flanged joints shall either be stainless steel or protected against corrosion by a field-applied bitumastic coating approved by the Engineer.

4.2.5. Pre-Approved Products:

Tyton Joint Pipe as manufactured by U.S. Pipe

Mechanical Joint Pipe as manufactured by U.S. Pipe

4.3. PVC PIPE FOR MAIN LINE

Pipe shall be manufactured from rigid polyvinyl chloride (PVC) compound meeting the requirements of ASTM D1784 cell class 12454. Gaskets shall meet ASTM F477 for high-head applications

Pipe shall be manufactured with cast-iron-pipe outside diameters (CIOD) in all sizes. Pipe walls shall meet minimum thickness requirements for AWWA C909 and CSA B137.3.1.

Pipe shall be joined by means of integral-bell elastomeric-gasket joints conforming to ASTM D3139. Spigot ends shall be chamfered by the manufacturer. Pipe ends shall be capped at the production facility prior to storage and shipping.

Each length of pipe shall be clearly marked with the applicable AWWA Standard, Pressure class, and dimension ratio. Sticks of PVC pipe shall have standard lengths of 20 feet. Random lengths are not acceptable.

Pipe which appears discolored or oxidized, or has gouges deeper than 10% of the wall thickness shall be rejected.

4.3.1. Joints

Joints in pipe shall be push-on rubber gasket joints conforming to AWWA C900 or C905 as applicable. Rubber gaskets and gasket lubricant shall be certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61, and shall not impart taste or odor to water.

Push-on rubber gasket joints shall use the gasket provided by the factory for that particular type of joint. Swapping gaskets is not allowed.

4.3.2. Pre Approved Products:

PVCO pipe as manufactured by IPEX Inc. - BIONAX® PVCO

5. PVC Pipe: Schedule 80 for Service Line

This specification outlines minimum manufacturing requirements for Polyvinyl Chloride (PVC) Schedule 80 iron pipe size (IPS) pressure pipe. This pipe is intended for use in applications where the fluid conveyed does not exceed 140°F. This pipe meets and or exceeds the industry standards and requirements as set forth by the American Society for Testing and Materials (ASTM) and the National Sanitation Foundation (NSF International).

Corrosion resistant pressure pipe, IPS sizes 1/8" through 24", for use at temperatures up to and including 140°F. Pressure rating (210 psi to 1230 psi) varies with schedule, pipe size, and temperature. Generally resistant to most acids, bases, salts, aliphatic solutions, oxidants, and halogens.

Pipe exhibits excellent physical properties and flammability characteristics (independently tested flame and smoke characteristics-ULC).

This pipe will be used for Potable Water Systems application and must meet all Local and Federal regulations pertaining to potable water applications.

The material used in the manufacture of the pipe shall be domestically produced rigid polyvinyl chloride (PVC) compound, Type I Grade I, with a Cell Classification of 12454 as defined in ASTM D1784, trade name designation H707 PVC. This compound shall be gray in color as specified, and shall be approved by NSF International for use with potable water (NSF Std 61).

PVC Schedule 80 pipe shall be manufactured in strict accordance with the requirements of ASTM D1785 for physical dimensions and tolerances. Each production run of pipe manufactured in compliance to this standard, shall also meet or exceed the test requirements for materials, workmanship, burst pressure, flattening, and extrusion quality defined in ASTM D1785. All belled-end pipes shall have tapered sockets to create an interference-type fit, which meet or exceed the dimensional requirements and the minimum socket length for pressure-type sockets as defined in ASTM D2672. All PVC Schedule 80 pipes must also meet the requirements of NSF Standard 14 and CSA Standard B137.3 rigid PVC pipe for pressure applications, and shall bear the mark of these Listing agencies. This pipe shall have a flame spread rating of 0-25 when tested for surface burning characteristics in accordance with CAN/ULC-S102-2-M88 or equivalent.

Product marking shall meet the requirements of ASTM D1785 and shall include: the manufacturer's name (or the manufacturer's trademark when privately labeled); the nominal pipe size; the material designation code; the pipe schedule and pressure rating in psi for water @ 73°F; the ASTM designation D1785; the independent laboratory's seal of approval for potable water usage; and the date of manufacturing.

5.1. Pre-Approved Products:

PVC SCH 80 Pipe as manufactured by Charlotte Pipe

6. Fittings

6.1. PVC Fittings

Injection molded PVC Schedule 80 fittings shall conform to ASTM D 2467. PVC Schedule 80 threaded fittings shall conform to ASTM D 2464.

6.1.1. Pre-Approved Products:

PVC SCH 80 fittings as manufactured by Charlotte Pipe

6.2. Bolted Sleeve Couplings (Flex Couplings)

Bolted sleeve couplings (flex couplings) shall conform to AWWA C219 and these specifications. Flex couplings shall consist of a carbon steel or stainless steel sleeve conforming to the material requirements of AWWA C200 or C220, respectively. The sealing mechanism at each end of the sleeve shall consist of a rubber gasket certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61 and compressed by a stainless or carbon steel compression ring. The Compression ring shall be tensioned by a single nut and bolt which acts perpendicular to the pipe centerline. Sleeves larger than 12 inches may use two nuts and bolts to provide tension. All fasteners and washers shall consist of stainless steel.

Flex couplings shall provide for a minimum of 8 degrees of pipe deflection. Flex couplings shall have a working pressure of not less than 200 psi.

6.2.1. Interior/Exterior Coating

All non-stainless steel components of flex couplings shall be protected from corrosion by a fusion-bonded epoxy coating conforming to AWWA C213, or another quality factory-applied coating approved by the Engineer.

6.2.2. Pre-Approved Products:

Hymax Couplings as manufactured by Total Piping Solutions, Inc.

6.3. Brass Fittings

Brass fittings shall conform to AWWA C800 and these specifications. Brass fittings shall consist of brass alloy having NO lead content.

Brass fittings shall be suitable for use at pressures not less than 150 psi.

6.3.1. Joints

Joints between brass fittings and copper pipe shall be made with iron pipe thread to CTS grip joint adapters. Joints between brass fittings and brass pipe shall be iron pipe threaded. Soldered joints or flare fittings are prohibited.

6.3.2. Pre-Approved Products:

No-lead brass fittings as manufactured by The Ford Meter Box Company, marked “NL”

6.4. Ductile Iron Fittings

Ductile iron fittings shall conform to AWWA C110 or C153, in material, body thickness and radii of curvature with the exception of laying lengths.

6.4.1. Interior Lining

Ductile iron fittings shall be lined with a bituminous seal-coated cement mortar lining conforming to AWWA C104.

6.4.2. Exterior Coating

Ductile iron fittings shall be coated with an asphaltic coating conforming to AWWA C110, or with fusion bonded epoxy conforming to AWWA C116.

6.4.3. Joints

Joints in DI fittings shall be push-on, mechanical or flanged rubber gasket joints conforming to AWWA C111. Rubber gaskets and gasket lubricant shall be certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61 and shall not impart taste or odor to water.

Push-on rubber gasket joints shall use the gasket provided by the factory for that particular joint. Swapping gaskets is not allowed.

DI fitting joints shall include joint restraints conforming to the applicable sections of these specifications.

6.4.4. Pre-Approved Products:

AWWA C110 Flanged Fittings as Manufacture by US Pipes

AWWA C153 (Compact) Mechanical Joint Fittings as Manufacture by US Pipes

7. Joint Restraints

7.1. Joint Restraints for DI Push-On Joints

Joint restraints for DI pipe push-on joints shall consist of bell restraint harnesses and/or rubber gaskets with embedded locking elements. Joint restraints shall be capable of restraining the thrust force created at two times the rated working pressure of the pipe or fitting to which they are attached.

Bell restraint harnesses for DI push-on joints shall consist of two split-ring harnesses manufactured from ductile iron conforming to ASTM A536. One split-ring harness shall bear upon the back of the pipe bell. The other split-ring harness shall grip the spigot end of the adjacent pipe with individual bolt-tightened wedges. The wedges shall have a Brinell hardness number not less than 370. Wedge-tightening bolts shall be provided from the factory with heads which break away when proper torque is reached. The split-ring harnesses shall be connected and tensioned by threaded rods and nuts. The split-ring harnesses shall be protected against corrosion with a high quality factory-applied coating. Nuts, bolts, and threaded rods shall be either stainless steel or protected against corrosion with a field-applied bitumastic coating approved by the Engineer.

Locking gaskets shall consist of a rubber gasket conforming to AWWA C111 embedded with stainless steel toothed gripping elements.

7.1.1. Pre-Approved Products:

Series 1700 or 1100HD Bell Restraint Harness as manufactured by EBAA Iron, Inc.

Field Lok 350 gaskets as manufactured by U.S. Pipe

7.2. Joint Restraints for Mechanical Joints with DI Pipe

Joint restraints for DI Mechanical Joints with DI pipe shall be capable of restraining the thrust force created at two times the rated working pressure of the pipe or fitting to which they are attached.

Joint restraints for mechanical joints shall consist of a ductile iron mechanical joint gland conforming to ASTM A536. The gland shall conform to AWWA C111 and shall grip the spigot end of the pipe with individual bolt-tightened wedges. The wedges shall have a Brinell hardness number not less than 370. Wedge-tightening bolts shall be factory provided with heads which break away when proper torque is reached. The DI gland shall be protected against corrosion with a high quality factory applied coating. Nuts and bolts shall be either stainless steel or protected against corrosion with a field-applied bitumastic coating approved by the Engineer.

7.2.1. Pre Approved Products:

ROMAGRIP as manufactured by Romac Industries

Megalug Series 1100 or 1100SD as manufactured by EBAA Iron, Inc.

7.3. Joint Restraints for Mechanical Joints with PVC Pipe

Joint restraints for DI Mechanical joints with PVC pipe shall meet or exceed the requirements of ASTM F1674.

The gland shall consist of ductile iron conforming to ASTM A536 and shall conform to AWWA C111. Restraint shall be provided by individual bolt-tightened wedges which grip the spigot end of the adjacent pipe. Wedge-tightening bolts shall be factory provided with heads which break away when proper torque is reached. The spacing and number of bolt tightened wedges shall be designed by the manufacturer specifically for type of pipe they will grip. The DI gland shall be protected against corrosion with a high quality factory applied coating. Nuts and bolts shall be either stainless steel or protected against corrosion with a field-applied bitumastic coating approved by the Engineer.

7.3.1. Pre Approved Products:

ROMAGRIP for PVC as manufactured by Romac Industries

STARGRIP #4000 as manufactured by Starpipes

EBAA Iron Series 1600.

FORD Meter Series 1390 Uni-Flange Restraint.

7.4. Joint Restraints for PVC Push-On Joints

Joint restraints for PVC pipe push-on joints shall meet or exceed the requirements of ASTM F1674. Joint restraints for PVC pipe push-on joints shall consist of bell restraint harnesses. Bell restraint harnesses for PVC pipe shall consist of two serrated split-ring, harnesses manufactured from ductile iron conforming to ASTM A536. One serrated split-ring harness shall grip the bell end of the pipe behind the bell. The other serrated split-ring harness shall grip the spigot end of the adjacent pipe. The serrated split-ring harnesses shall be tightened onto the pipe barrel with a bolt on either side. The two pipe gripping harnesses shall be connected by threaded rods and nuts. The ductile iron serrated split-ring harnesses shall be protected against corrosion with a quality factory-applied coating. Nuts, bolts and threaded rods shall be either stainless steel or protected against corrosion with a field applied bitumastic coating approved by the Engineer.

7.4.1. Pre-Approved Products:

Series 1600 Bell Restraint Harness as manufactured by EBAA Iron, Inc.

8. Valves

8.1. AIR RELEASE VALVES

AWWA C504, rubber seated, iron body, bronze disc, resilient replaceable seat, water or lug ends, ten position lever handle.

Valve Type: Float operated, with operating pressures up to 150 psi

8.1.1. Pre-Approved Products:

CRISPIN Air & Vacuum Release Valve AL Series.

Valve Box: Concrete water meter box. Christy B-9 or San Diego.

8.2. COMBINATION AIR/VACUUM RELIEF VALVE

Air/Vacuum valves shall be fully automatic float operated valves designed to exhaust large quantities of air during the filling of a piping system and close upon liquid entry. The valve shall re-open during draining or if a negative pressure occurs.

Valves shall be manufactured and tested in accordance with American Water Works Association (AWWA) Standard C512.

Valves used in potable water service shall be certified to NSF/ANSI 61 Drinking Water System Components - Health Effects.

Manufacturer shall have a quality management system that is certified to ISO 9001 by an accredited, certifying body.

Valve sizes 3 in. (76 mm) and smaller shall have full size NPT inlets and outlets equal to the nominal valve size. The body inlet connection shall be hexagonal for a wrench connection.

Valve sizes 4 in. (100 mm) and larger shall have bolted flange inlets with threaded or plain outlets and protective hoods to prevent debris from entering the valve. Flanges shall be in accordance with ANSI B16.1 for Class 125 or Class 250 iron flanges and ANSI B16.5 for Class 150 or Class 300 steel flanges.

The valve shall have two additional NPT connections for the addition of Air Release Valves, gauges, testing, and draining.

The valve body shall provide a through flow area equal to the nominal valve size. A bolted cover with alloy screws and flat gasket shall be provided to allow for maintenance and repair.

Floats shall be unconditionally guaranteed against failure including pressure surges. The float shall have a hexagonal guide shaft supported in the body by circular bushings to prevent binding from debris. The float shall be protected against direct water impact by an internal baffle.

The resilient seat shall provide drop tight shut off to the full valve pressure rating. The seat shall be a minimum of .5 in. (12 mm) thick on 2 in. (50 mm) and larger valves and secured in such a manner as to prevent distortion. Valves with working pressures above 400 psig (2760 kPa) shall have metal seats with synthetic seals.

On valve sizes 4 in. (100 mm) and larger, the cover shall be fitted to the valve body by means of a machined register to maintain concentricity between the top and bottom guide bushings at all times. The float shall be double guided with a guide shaft extending through the float to prevent any contact with the body. A resilient bumper shall be provided to cushion the float during sudden opening conditions.

The valve body, cover, and baffle shall be constructed of ASTM A536 Grade 65-45-12 ductile iron.

The float, guide shafts, and bushings shall be constructed of Type 316 stainless steel. Non-metallic guides and bushings are not acceptable. Resilient seats shall be Buna-N. Class 300 steel valves shall have a 316 stainless steel Seat with Buna-N seal to provide an initial contact to Buna-N with final metal to metal contact to prevent over compression of the resilient seal.

An optional Regulated Exhaust Device shall be provided when specified to reduce pressure surges due to column separation or rapid changes in velocity and pressure in the pipeline. The Regulated Exhaust Device shall be mounted on the inlet of the Air/Vacuum Valve, allow free air flow in and out of the valve, close upon rapid air exhaust, and control the air exhaust rate to reduce pressure surges. The device shall have a flanged globe-style body with a center guided disc and seat assembly. The disc shall have threaded holes to provide adjustment of the air exhaust rate through the valve. The holes shall provide for a flow area of 5% of the nominal valve size. The material of the body shall be consistent with the Air/Vacuum Valve. The seat and disc shall be bronze.

A stainless steel screened outlet shall be provided for outdoor installations.

Valve interiors and exteriors shall be coated with an NSF/ANSI 61 certified fusion bonded epoxy in accordance with AWWA C550 when specified.

Low Durometer seat shall be furnished for low pressure application.

All Air (Release, Vacuum, etc) Valves installed in vaults or flood prone locations shall include an inflow preventer to prevent the introduction of contaminated water through the air valve outlet. The inflow preventer shall allow the admittance and exhausting of air while preventing contaminated water from entering during normal operating conditions. The inflow preventer shall be flow tested by an independent third party to certify performance. The third party shall be an approved testing lab of the American Society of Sanitary Engineers.

The manufacturer shall demonstrate a minimum of five (5) years' experience in the manufacture of air valves. When requested, the manufacturer shall provide test certificates, dimensional drawings, parts list drawings, and operation and maintenance manuals.

The exterior of the valve shall be coated with a universal alkyd primer.

Air/Vacuum Valves shall include the following accessories: screen, traffic rated enclosure.

8.2.1. Pre-Approved Products:

Air/Vacuum Valves shall be CRISPIN Air

Vacuum Release Valve AL Series or A.R.I. D-040 series Combination Air

8.3. Gate Valves

Underground main line valves and service valves 4 inches and larger in diameter shall be iron body, resilient seated gate valves conforming to AWWA C509 or C515.

The wedge or "gate" of the valve shall consist of bronze or ductile iron completely encapsulated with sealing rubber. The sealing rubber shall be permanently bonded to the wedge. The waterway of the valve shall have a diameter equal to the nominal diameter of the valve and be smooth, unobstructed, and free of surface irregularities.

The stem stuffing box shall be serviceable with valve fully open and subjected to full rated working pressure.

Valves shall be equipped with a 2-inch square ductile iron operating nut, and the valve shall open when turned to the left (counter-clockwise). Valve stems shall not rise out of the body when the valve is operated. The operating nut shall be securely keyed into the stem at the factory, and shall be capable of withstanding repeated operation to the satisfaction of the Engineer.

All bolts on the valve shall consist of stainless steel. Valves shall be equipped with o-ring seals at all pressure retaining joints.

Furnish one valve key per contract or delivery order as applicable.

8.3.1. Interior/Exterior Coating

All iron parts except the operating nut shall be coated with fusion bonded epoxy, conforming to AWWA C550 and certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61.

8.3.2. Joints

Valve ends shall be either flanged or restrained mechanical joints conforming to AWWA C111, and pertinent sections of these specifications.

8.3.3. Pre-Approved Products:

Resilient Seated Gate Valve as manufactured by the Clow Valve Company

8.4. Corporation Stops

Corporation stops shall be male iron pipe thread by male iron pipe thread.

8.4.1. Pre-Approved Products:

No-lead brass corporation stops as manufactured by The Ford Meter Box Company, marked "NL"

8.5. Check Valves

8.5.1. Meter Check Valve

Meter check valves for use with 5/8-inch bypass meters shall consist NO Lead brass, shall be female iron pipe threaded on both ends, and shall be suitable for use at pressures not less than 150 psi.

8.5.2. Pre-Approved Products:

HS11-333NL as manufactured by The Ford Meter Box Company, marked “NL”

9. Fire Hydrants

Fire hydrants shall include a hydrant head, hydrant bury and break-away features conforming to AWWA C503 and these specifications.

Furnish two hydrant wrenches per contract or delivery order as applicable. Furnish two traffic safety flange repair kits including all couplings, flanges, gaskets and connections necessary to replace a broken safety flange.

9.1. Hydrant Head

Hydrant heads shall be all bronze, 6-inch diameter, wet-barrel units. Hydrant heads shall be of the “steamer” variety, having two 2 ½-inch outlets and one 4 ½-inch outlet.

Hydrant outlets shall have National Standard hose threads. Hydrant outlet valves shall be operable by a pentagon shaped nut. Outlets shall be capped. Caps shall consist of either bronze or plastic and shall contain a rubber gasket. Hydrant caps shall not have chains attached. All hydrants and caps shall be painted with “Safety Red” enamel.

9.1.1. Pre-Approved Products:

2060 as manufactured by the Clow Valve Company. J-3760 as manufactured by James Jones Company.

9.2. Hydrant Bury

The hydrant bury shall consist of ductile iron. The hydrant bury shall be sized so that the face of the flange is 2-4 inches above finished grade. The buried end of the hydrant bury shall be a mechanical joint conforming to AWWA C111. The interior and exterior of the hydrant bury shall be coated with fusion bonded epoxy which conforms to AWWA C116 and is certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61.

9.2.1. Pre-Approved Products:

Ductile Iron Hydrant Bury as manufactured by the Clow Valve Company

9.3. Break Away Features

The hydrant head shall be attached to the bury with a break away spool and stainless steel bolts and nuts.

One set of flange bolts shall be hollow break away bolts, having a combined ultimate strength less than the yield strength of the hydrant head or bury.

The breakaway spool shall consist of ductile iron and shall have an ultimate strength less than the yield strength of the hydrant head or bury. The interior of the breakaway spool shall be coated with fusion bonded epoxy coating which conforms to AWWA C116 and is certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61. The exterior shall be primed and painted with “post international yellow” enamel to match the hydrant.

10. Appurtenances

10.1. Valve Boxes

Two piece slip style valve box ¼-inch nominal diameter. Length: Sufficient for depth of bury indicated on plans. Cover: Locking with pentagon nut and clearly marked as “water”

10.1.1. Pre-Approved Products:

Tyler Pipe 6855 valve box and lid
Rich 920 or 925 valve box and lid

10.2. Repair Clamps

Repair clamps shall consist of a stainless steel band tensioned with stainless steel nuts and bolts. A water tight seal shall be provided by a waffled mat-type gasket certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61.

10.2.1. Pre-Approved Products:

EZ-MAX Repair Clamp as manufactured by Total Piping Solutions, Inc.

SS1 – Stainless Seal as manufactured by Romac Industries, Inc.

10.3. Tapping Saddles and Tapping Sleeves

Tapping saddles and sleeves shall conform to AWWA C800 and these specifications.

The subsections below are arranged in hierarchal order. Any tapping saddle or sleeve specified for a particular water main type may also be used on the water main types listed in the sections below it.

10.3.1. Tapping Sleeves for Steel Water Mains

Tapping sleeves used to tap steel water mains shall consist entirely of stainless steel, and utilize all stainless steel hardware. Tapping sleeves for services smaller than 4 inches shall have female iron pipe threads. Sleeves for services larger than 4 inches shall be flanged in accordance with AWWA C111. A water tight seal against the main shall be provided by a waffled mat-type gasket certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61.

10.3.2. Pre-Approved Products:

SST, SSTIII Stainless Steel Tapping Sleeve as manufactured by Romac Industries, Inc. EZ-Tap Plus as manufactured by Total Piping Solutions, Inc.

FAST Tapping Sleeve as manufactured by The Ford Meter Box Company, Inc.

10.3.3. Tapping Saddles for PVC Water Mains

Tapping saddles used to tap PVC water mains shall consist entirely of brass or bronze, and utilize all brass or bronze hardware. Tapping saddles shall have female iron pipe threads of the appropriate size. Tapping saddles shall be equipped with a single, wide strap which fully encircles the main. The strap shall not be hinged to the tapping saddle, but shall attach with bolts on both sides. Watertight seal against the main shall be provided by a rubber gasket certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61.

10.3.4. Pre-Approved Products:

202NS as manufactured by Romac industries

10.3.5. Tapping Saddles for A-C and CI Water Mains

Tapping saddles used to tap A-C and CI water mains shall consist entirely of brass or bronze, and utilize all brass or bronze hardware. Tapping saddles shall have female iron pipe threads of the appropriate size. Tapping saddles shall have dual straps which connect to the saddle on both sides with bolts, and fully encircle the main. Watertight seal against the main shall be provided by a rubber gasket certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61.

10.3.6. Pre-Approved Products:

202B as manufactured by The Ford Meter Box Company, Inc.

10.3.7. Tapping Saddles for DI Mains

Tapping saddles used to tap DI mains shall consist entirely of brass or bronze, and utilize all brass or bronze hardware. Tapping saddles shall have female iron pipe threads of the appropriate size. Straps shall not be hinged to the tapping saddle, but shall attach to the saddle on both sides with bolts, and fully encircle the main. Watertight seal against the main shall be provided by a rubber gasket certified by an ANSI accredited organization to be in compliance with NSF/ANSI 61.

10.4. Pre-Approved Products:

101B as manufactured by The Ford Meter Box Company, Inc.

10.5. Wrapping Tape

Pipe wrapping tape shall be 2" wide 10-mil polyvinyl tape.

10.5.1. Pre-Approved Products:

Polyvinyl pipe tape as manufactured by Calpico, Inc.

10.6. TRACER WIRE AND BOX

Provide #10 AWG jacketed solid copper wire, type THHN/THWN. Provide 4 inch Schedule 40 PVC pipe and a 4-inch PVC threaded watertight plug as a box for terminations or junctions of tracer wire. Use underground waterproof splice materials.

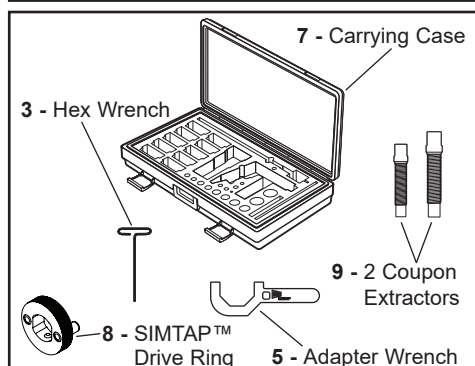
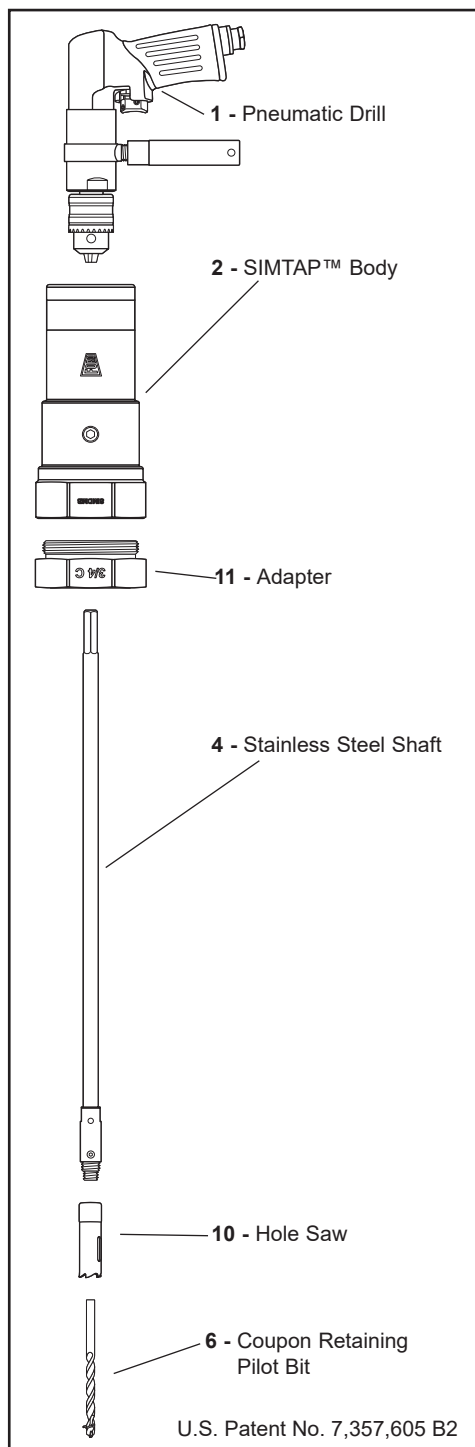
10.7. WARNING TAPE

Supply detectable warning tape that is a minimum of 6 inches wide for maximum 24" depth, blue or striped blue, and have a printing that warns of a water line below.

10.8. PIPELINE MARKER POSTS

Posts: Equal to Carsonite composite utility marker CUM-375, blue color.

THE FORD SIMTAP™ DRILLING MACHINE



SIMTAP™ KITS

CATALOG NUMBER	DESCRIPTION
SIMDMK	Complete SIMTAP™ Drilling Machine Kit with Pneumatic Drill (includes items 1-11) (29.18 lbs.)
SIMDMK-LD	The SIMTAP™ Drilling Machine Kit less Pneumatic Drill (includes items 2-11) (25.58 lbs.)
SIMDMK-B	The SIMTAP™ Drilling Machine Base Kit (includes items 2-8) (12.90 lbs.)

COMPONENT PARTS

REF. No.	CATALOG NUMBER	DESCRIPTION
1	SIMAD	Pneumatic Drill
2	SIMDMB	SIMTAP™ Drilling Machine Body with Bleed-Off Port (combination body and 2" flare copper thread adapter)
3	SIMHW	Pilot Drill Hex Wrench
4	SIMDMBB-SS	Stainless Steel Shaft with Dual Arbor
5	SIMDMAW	Adapter Wrench
6	SIMDMPD	1/4" Coupon Retaining Pilot Bit
7	SIMDMTB	SIMTAP™ Drilling Machine Carrying Case
8	*SIMDRIVE-SS	SIMTAP™ Drive Ring for use with 1-1/2" and 2" Hole Saws
9	SIMCE1-SS	1/2" Coupon Extractor
	SIMCE2-SS	5/8" Coupon Extractor
10	SIMDMHS-3	11/16" Hole Saw
	SIMDMHS-4	7/8" Hole Saw
	SIMDMHS-6	1-3/8" Hole Saw
	SIMDMHS-7	1-7/8" Hole Saw
11	SIMDMA1-3	3/4" Iron Pipe Thread Adapter (Red)
	SIMDMA2-3	3/4" Flare Copper Thread Adapter (Purple)
	SIMDMA1-4	1" Iron Pipe Thread Adapter (Turquoise)
	SIMDMA2-4	1" Flare Copper Thread Adapter (Grey)
	SIMDMA6-4-Q	1" PEP Quick Joint Thread Adapter (Blue)
	SIMDMA1-6	1-1/2" Iron Pipe Thread Adapter (Brown)
	SIMDMA2-6	1-1/2" Flare Copper Thread Adapter (Orange)
	SIMDMA4-6-Q	1-1/2" CTS Quick Joint Thread Adapter (Green)
	SIMDMA1-7	2" Iron Pipe Thread Adapter (Gold)
	SIMDMA4-7-Q	2" CTS Quick Joint Thread Adapter (Yellow)

* Requires newer model boring bar with flats and dimple / detent.

Optional Items

CATALOG NUMBER	DESCRIPTION
SIMDMA6-3-Q	3/4" PEP Quick Joint Thread Adapter (Aqua)
SIMDMA1-5	1-1/4" Iron Pipe Thread Adapter (Black)
SIMDMA2-5	1-1/4" Flare Copper Thread Adapter (Pink)
SIMDMA4-5-Q	1-1/4" CTS Quick Joint Thread Adapter (Silver)
SIMDMA1-8	2-1/2" Iron Pipe Thread Adapter (Silver)
SIMDMHS-5	1-1/8" Hole Saw
SIMDMSC-3-PVC	11/16" Shell Cutter for PVC
SIMDMSC-4-PVC	7/8" Shell Cutter for PVC
SIMDMSC-5-PVC	1-1/8" Shell Cutter for PVC
SIMDMSC-6-PVC	1-3/8" Shell Cutter for PVC
SIMDMSC-7-PVC	1-7/8" Shell Cutter for PVC
**SIMDMSC-6-PVC-HDPE	1-3/8" Shell Cutter for PVC or HDPE
**SIMDMSC-7-PVC-HDPE	1-7/8" Shell Cutter for PVC or HDPE
SIMDMBB-285-SS	Stainless Steel Shaft with Dual Arbor - 28-1/2" Long
SIMDMPD-5-5	1/4" Coupon Retaining Pilot Bit (5-1/2" long for HDPE)

** Requires 5-1/2" long Pilot Bit (SIMDMPD-5-5)

THE FORD SIMTAP™ OPTION SELECTION CHARTS

CUTTING TOOLS

To select a cutting tool, choose the proper column for the type of water main, and select the nominal hole size. The proper cutting tool catalog number is in the far left column.

CATALOG NUMBER	DESCRIPTION	CORP STOP SIZE	TYPE OF WATER MAIN (NOMINAL HOLE SIZE)			
			PVC	IRON	ASBESTOS CEMENT	HDPE
SIMDMHS-3	11/16" Hole Saw	3/4"	-	3/4"	3/4"	-
SIMDMHS-4	7/8" Hole Saw	1"	-	1"	1"	-
SIMDMHS-5	1-1/8" Hole Saw	1-1/4"	-	1-1/4"	1-1/4"	-
SIMDMHS-6	1-3/8" Hole Saw	1-1/2"	-	1-1/2"	1-1/2"	-
SIMDMHS-7	1-7/8" Hole Saw	2"	-	2"	2"	-
SIMDMSC-3-PVC	11/16" Shell Cutter for PVC	3/4"	3/4"	-	3/4"	-
SIMDMSC-4-PVC	7/8" Shell Cutter for PVC	1"	1"	-	1"	-
SIMDMSC-5-PVC	1-1/8" Shell Cutter for PVC	1-1/4"	1-1/4"	-	1-1/4"	-
SIMDMSC-6-PVC	1-3/8" Shell Cutter for PVC	1-1/2"	1-1/2"	-	1-1/2"	-
SIMDMSC-7-PVC	1-7/8" Shell Cutter for PVC	2"	2"	-	2"	-
** SIMDMSC-6-PVC-HDPE	1-3/8" Shell Cutter for PVC or HDPE	1-1/2"	1-1/2"	-	-	1-1/2"
** SIMDMSC-7-PVC-HDPE	1-7/8" Shell Cutter for PVC or HDPE	2"	2"	-	-	2"

** Requires 5-1/2" long Pilot Bit (SIMDMPD-5-5)

ADAPTER COLOR CODE

To select an adapter, choose the proper column for the corporation body outlet thread type. The catalog number for the proper adapter is in the far left column.

CATALOG NUMBER	DESCRIPTION	COLOR	WT. LBS.
SIMDMA1-3	3/4" Iron Pipe Thread Adapter	Red	1.4
SIMDMA1-4	1" Iron Pipe Thread Adapter	Turquoise	1.4
SIMDMA1-5	1-1/4" Iron Pipe Thread Adapter	Black	1.3
SIMDMA1-6	1-1/2" Iron Pipe Thread Adapter	Brown	1.2
SIMDMA1-7	2" Iron Pipe Thread Adapter	Gold	0.9
SIMDMA1-8	2-1/2" Iron Pipe Thread Adapter	Silver	0.8
SIMDMA2-3	3/4" Flare Copper Thread Adapter	Purple	1.4
SIMDMA2-4	1" Flare Copper Thread Adapter	Grey	1.3
SIMDMA2-5	1-1/4" Flare Copper Thread Adapter	Pink	1.2
SIMDMA2-6	1-1/2" Flare Copper Thread Adapter	Orange	1.0
* Use SIMDMB	2" Flare Copper Thread Adapter	-	-
SIMDMA6-3-Q	3/4" PEP Quick Joint Thread Adapter	Aqua	0.9
SIMDMA6-4-Q	1" PEP Quick Joint Thread Adapter	Blue	1.2
SIMDMA4-5-Q	1-1/4" CTS Quick Joint Thread Adapter	Silver	1.3
SIMDMA4-6-Q	1-1/2" CTS Quick Joint Thread Adapter	Green	1.1
SIMDMA4-7-Q	2" CTS Quick Joint Thread Adapter	Yellow	0.9

Note: For recommended drilling machine adapters, see chart on page AB-4.

* For 2" flare copper, use the SIMTAP™ body without an adapter.

The SIMTAP™ is compatible with all Ford Meter Box® corporation stops. Consult the factory for adapter compatibility with other available corporation stops.



HYMAX GRIP® FLANGE ADAPTOR* (1.5"-12")

HYMAX®
Repair the past. Connect the future.

PRODUCT SPECIFICATIONS

FEATURES

- JOINS AND RESTRAINS A WIDE RANGE OF PIPING TYPES AND DIAMETERS
- UNIQUE RADIAL GRIPPING SYSTEM PREVENTS PIPE MOTION
- UNIVERSAL GRIPPING TEETH FIT METAL AND PLASTIC PIPES
- READY TO USE, STAB-FIT DESIGN
- ALLOWS 4° DYNAMIC DEFLECTION REDUCING FUTURE DAMAGE
- DURABLE DUCTILE IRON BODY
- PATENTED HYDRAULICALLY-ASSISTED GASKET WITH 2-STAGE SEALING

SPECIFICATIONS

STANDARDS

HYMAX GRIP FLANGE ADAPTOR MEETS OR EXCEEDS STANDARDS
AWWA C-219, NSF 61, NSF 372.

SIZE

AVAILABLE IN NOMINAL DIAMETER FROM 1.5"-12".

MATERIALS

FLANGE BODY

DUCTILE IRON CASTING ASTM A536 GRADE 65-45-12.
1.5" - 2.5": OVAL FLANGE
3" - COMPATIBLE WITH ANSI B16.5
4" - 12": FLANGE COMPATIBLE WITH AWWA CLASS D, ANSI CLASS 125
AND 150 BOLT CIRCLES (PRODUCT SIZES 4" - 12" CONTAIN A LIFTING EYE).

END RING

1.5" - 3" - MADE OF CAST STEEL ASTM A216 WCB.
4" - 12" - DUCTILE IRON CASTING ASTM A536 GRADE 60-40-18.

GASKETS

EPDM AND NBR AVAILABLE. BOTH ARE COMPOUNDED FOR WATER AND SEWAGE, MEET
INTERNATIONAL STANDARDS FOR CONTACT WITH DRINKING WATER.

GRIP CHAIN

GRIPPING TEETH: SIZES 1.5"-3" SIZES 4"-12" SIZES 4"-12" HIGH PRESSURE
Fe2Ni AISI 420 Fe2Ni

BRIDGE

AVAILABLE IN AISI 304 OR SS316 STAINLESS STEEL

SPHERICAL SPACERS

AVAILABLE IN AISI 304 OR SS316 STAINLESS STEEL

COATING

100% FUSION BONDED EPOXY FOR ENHANCED CORROSION
PROTECTION. AVERAGE THICKNESS 14 MIL.

NUTS AND BOLTS

AVAILABLE IN AISI 304 OR SS316 STAINLESS STEEL. ROLLED THREAD AND ANTI-GALLING COATING.

* Registered patent



PRODUCT PERFORMANCE

WORKING TEMPERATURE	EPDM: -20°F UP TO +125°F NBR: -4°F UP TO +125°F	
DYNAMIC DEFLECTION	UP TO 4°	
MIN. PIPE INSERTION	3.6"	
MAXIMUM OFFSET FOR MISALIGNED PIPES	0.12"	
MAXIMUM OUT OF ROUNDNESS	1.5" - 3" 0.12"	4" - 12" 0.16"
VACUUM TEST	12 PSI	
PRESSURES & ΔT		

ΔT - HDPE pipe expands and contracts with changes in temperature and exerts large pull-load forces on the coupling.
ΔT for HDPE pipe is the change in temperature the coupling can withstand when installed on HDPE pipe.

	Standard Pressure GRIP				
	Steel, DI, CI & PVC		HDPE		
ND (inch)	Working Pressure (PSI)	Rated Pressure (PSI)	Working Pressure (PSI)	Rated Pressure (PSI)	ΔT for HDPE SDR 9 (°F)
1.5/2	232	350	232	350	85
2.5	232	350	232	350	85
3	232	350	232	350	85
4	232	350	232	350	85
6	232	350	232	350	85
8	232	350	193	290	50
10	232	350	163	245	50
12	232	350	155	232	35

	High Pressure GRIP		
	HDPE Pipe		
ND (inch)	Working Pressure (PSI)	Rated Pressure (PSI)	ΔT for HDPE SDR 9 (°F)
4	250	500	100
6	250	500	100
8	250	500	100
10	250	500	100
12	250	500	70

PRODUCT TABLES

TORQUE

ND (inch)	EPDM (Ft-Lb)	NBR (Ft-Lb)
1.5	50	50
2.5	50	50
3	50	50
4	90	105
6	110	110
8	200	200
10	200	200
12	200	200

PRODUCT CONFIGURATIONS

The product is offered in several different configurations. Note that the "xx" marking in the Cat. no. should be replaced as directed:

Part Number 130-XX

56 -> Standard Pressure Grip with EPDM gasket, Fasteners AISI 304

57 -> Standard Pressure Grip with NBR gasket, Fasteners AISI 304**

58 -> High Pressure Grip with EPDM gasket, Fasteners AISI 304**

59 -> High Pressure Grip with NBR gasket, Fasteners AISI 304**

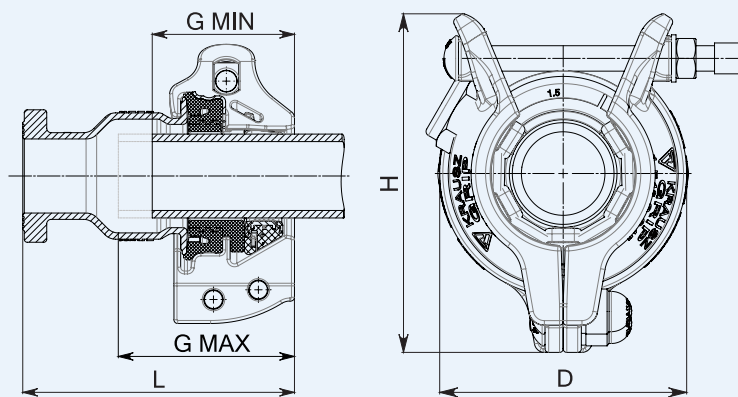
96 -> Standard Pressure Grip with EPDM gasket, Fasteners SS316

For example -

130-XX-04111-16 should be read as 130-56-04111-16 for Standard Pressure Grip with EPDM gasket and

130-57-04111-16 for Standard Pressure Grip with NBR gasket.

HYMAX GRIP FLANGE ADAPTOR NOMINAL SIZE 1.5"-2.5" (※)

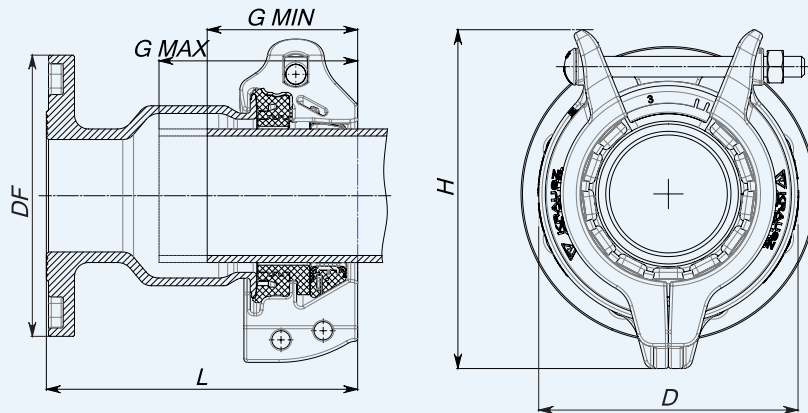


Krausz Part Number	ND (inch)	Flange Oval (inch)	Overall Range (inch)	Before Removal of Inner Layer (inch)	After Removal of Inner Layer (inch)	L (inch)	D (inch)	H (inch)	G - Max Stab Depth (inch)	Bolts Qty.-Size	Approx. Weight (Lbs)
130-XX-015039-15-16	1.5/2	1.5	1.54 - 2.64	1.54 - 2.20	2.17 - 2.64	7.1	5.35	7.48	4.5	1 - M14	9.72
130-XX-015039-20-16	1.5/2	2	1.54 - 2.64	1.54 - 2.20	2.17 - 2.64	7.1	5.35	7.48	4.7	1 - M14	9.96
130-XX-025059-20-16	2.5	2	2.32 - 3.43	2.32 - 2.99	2.95 - 3.43	7.1	6.18	8.07	4.5	1 - M14	11.33

* Note: configs 58 & 59 are not relevant for 1.5"-3" sizes

** Optional: Fasteners SS316 as MTO

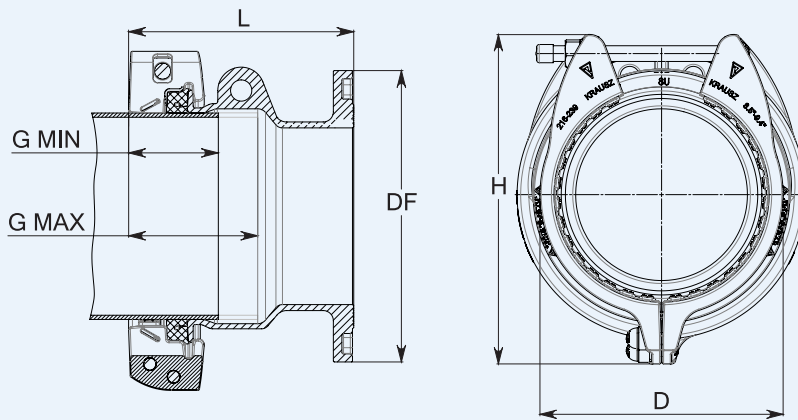
HYMAX GRIP FLANGE ADAPTOR NOMINAL SIZE 3" (※)



Krausz Part Number	Nominal Diameter (inch)	Overall Range (inch)	Before Removal of Inner Layer (inch)	After Removal of Inner Layer (inch)	DF (inch)	L (inch)	D (inch)	H (inch)	G - Max Stab Depth (inch)	Bolts Qty.-Size	Approx. Weight (Lbs)
130-XX-030080-16	3	3.15-4.17	3.15-3.74	3.70-4.17	7.87	8.74	6.93	9.06	5.5	1 - M14	21.25

* Note: configs 58 & 59 are not relevant for 1.5"-3" sizes

HYMAX GRIP FLANGE ADAPTOR NOMINAL SIZE 4"- 12"



Krausz Part Number	Nominal Diameter (inch)	Overall Range (inch)	DF (inch)	L (inch)	D (inch)	H (inch)	G - Max Stab Depth (inch)	Bolts Qty.-Size	Approx. Weight (Lbs)
130-XX-04111-16	4	4.40-5.10	9	8.6	8.7	10.6	5.3	1 - 5/8	27.6
130-XX-06165-16	6	6.50-7.20	11.2	9.9	10.9	12.9	5.7	1 - 5/8	39.5
130-XX-08216-16	8	8.50-9.40	13.5	10.4	13.8	15.7	5.9	1 - 3/4	61.4
130-XX-10270-16	10	10.65-11.55	16	10.7	16.2	18.2	5.9	1 - 3/4	81.3
130-XX-12322-16	12	12.68-13.39	19	11.7	17.4	19.8	6.3	1 - 3/4	106.3



Rebar Cutting and Bending Equipment

Home

Rebar Benders

Rebar Cutters

Bender Cutter Combos

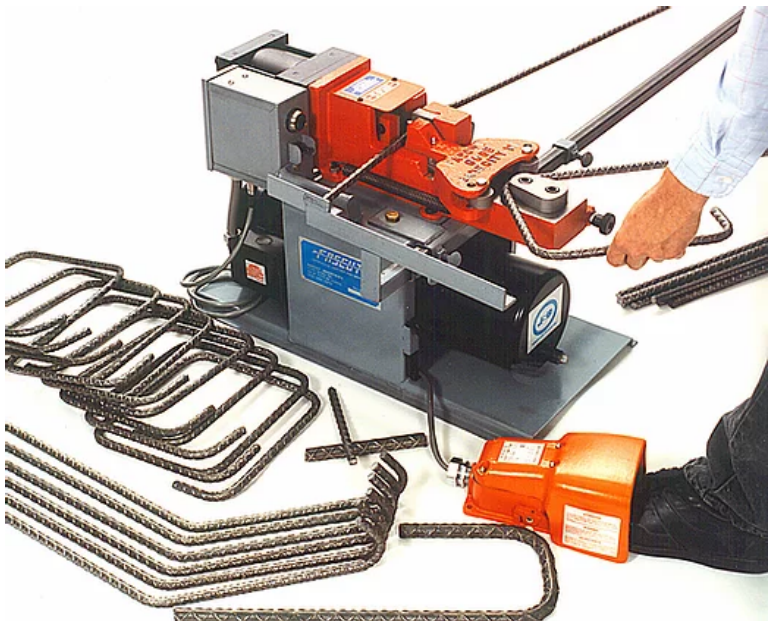
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Accessories

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Home / FS-600 Portable Rebar Cutter Bender Combo



FS-600 Portable
Rebar Cutter Bender
Combo

SKU: FS600

\$4,125.00

Both bend and cut up to #6 (3/4" dia.) rebar with this compact portable unit. Our most popular model for Contractors!

Quantity

1

Add to Cart

Description

Specs

Options / Accessories

Videos / Downloads

Description	Specifications
Bender Capacity (grade 60)	1 bar - #6, #5, or #4 2 bars - #3
Cutter Capacity (grade 60)	1 bar - #6 or #5 2 bars - #4 3 bars - #3
Dimensions	26"L x 13"W x 16"H
Weight	180 pounds
Speed	2 - 4 seconds

Description	Specifications
Voltage	110-120 volts standard 220-240 volts optional 50/60 cycles, single phase
Amps	14 @ 110 volts 7 @ 220 volts
Power Supply	Two stage hydraulic pump driven by a one horsepower continuous duty electric motor.
Operation Control	Push Button or optional plug in foot pedal. Automatic return on release.
Bend Angle Control	0 - 130 degrees, infinitely variable with accurate repeat
Bend Die Diameters	2-1/2" and 3-3/4"
Bender Method	Three point bending system
Cutter Method	Open Jaw Shear
Cutting blade edges	8 usable sides
Reference Fence Attachment	Optional - adjustable to 4 feet



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HYMAX GRIP® REDUCER❖

(1.5"-12")

HYMAX®
Repair the past. Connect the future.

PRODUCT SPECIFICATIONS

FEATURES

- JOINS AND RESTRAINS A WIDE RANGE OF PIPE TYPES AND DIAMETERS
- UNIQUE RADIAL GRIPPING SYSTEM PREVENTS PIPE MOTION
- UNIVERSAL GRIPPING TEETH FIT METAL AND PLASTIC PIPES
- READY TO USE, STAB-FIT DESIGN
- ALLOWS 4° DYNAMIC DEFLECTION, REDUCING FUTURE DAMAGE
- DURABLE DUCTILE IRON BODY
- PATENTED HYDRAULICALLY-ASSISTED GASKET WITH 2-STAGE SEALING

SPECIFICATIONS

STANDARDS

ALL PRODUCTS MEET OR EXCEED STANDARDS AWWA C-219, NSF-61 AND NSF-372.

SIZE

AVAILABLE IN NOMINAL DIAMETER SIZES 1.5"-12".

MATERIALS

END RINGS

1.5" – 3": CAST STEEL ASTM A216 WCB.
4" – 12": DUCTILE IRON CASTING ASTM A536 GRADE 60-40-18.

CENTER RING

1.5" – 12": DUCTILE IRON CASTING ASTM A536 GRADE 65-45-12.
PRODUCT SIZES 1.5" – 12" WITH HANDLE.

GASKET

EPDM AND NBR AVAILABLE. BOTH ARE COMPOUNDED FOR WATER AND SEWAGE, MEET INTERNATIONAL STANDARDS FOR CONTACT WITH DRINKING WATER. PRODUCTS WITH NBR ARE MTO (MADE TO ORDER).

GRIP CHAIN

SIZE	1.5" – 3"	4" – 12"	4" – 12" HIGH PRESSURE
MATERIAL	AISI-440C	AISI-420 OR AISI 440C	Fe2Ni

BRIDGE

AISI 304 STAINLESS STEEL.

SPHERICAL SPACERS

AISI 304 STAINLESS STEEL.

COATING

100% FUSION BONDED EPOXY FOR ENHANCED CORROSION PROTECTION. NOMINAL THICKNESS 14 MIL.

NUTS AND BOLTS

AISI 304 STAINLESS STEEL. ROLLED THREAD AND ANTI-GALLING COATING.

PRODUCT PERFORMANCE (*)

WORKING TEMPERATURE EPDM: -20°F UP TO +125°F
NBR: -4°F UP TO +125°F

DYNAMIC DEFLECTION UP TO 4° PER SIDE

MIN. PIPE INSERTION 3.6"

**MAXIMUM OFFSET
FOR MISALIGNED PIPES** 0.25"

**MAXIMUM OUT OF
ROUNDNESS** 1.5" – 3" 4" - 12"
0.12" 0.16"

VACUUM TEST 12 PSI

PRESSURES & ΔT

ΔT - HDPE pipe expands and contracts with changes in temperature and exerts large pull-load forces on the coupling. ΔT for HDPE pipe is the change in temperature the coupling can withstand when installed on HDPE pipe.

	Standard Pressure GRIP				
	Steel, DI, CI & PVC		HDPE		
ND (inch)	Working Pressure (PSI)	Rated Pressure (PSI)	Working Pressure (PSI)	Rated Pressure (PSI)	ΔT for HDPE SDR 9 (°F)
(1.5/2)X2.5	232	350	NA	NA	NA
2.5X3	232	350	NA	NA	NA
3X4	232	350	NA	NA	NA
4 x 6	232	350	232	350	85
6 x 8	232	350	193	290	50
8 x 10	232	350	163	245	50
10 x 12	232	350	155	232	35

	High Pressure GRIP		
	Steel, DI, CI, PVC & HDPE		
ND (inch)	Working Pressure (PSI)	Rated Pressure (PSI)	ΔT for HDPE SDR 9 (°F)
4X6	250	500	100
6X8	250	500	100
8X10	250	500	100
10X12	250	500	70

PRODUCT TABLES

TORQUE

ND (INCH)	EPDM (Ft-Lb)		NBR (Ft-Lb)	
	SIDE 1	SIDE 2	SIDE 1	SIDE 2
1.5/2X2.5	50	50	50	50
2.5x3	50	50	50	50
3X4	50	90	50	105
4X6	90	110	105	110
6X8	110	200	110	200
8X10	200	200	200	200
10X12	200	200	200	200

PRODUCT CONFIGURATIONS

The product is offered in several different configurations. Note that the "xx" marking in the Cat. no. should be replaced as directed:

Part Number 863XX

56 -> Standard Pressure Grip with EPDM gasket

57 -> Standard Pressure Grip with NBR gasket

58 -> High Pressure Grip with EPDM gasket

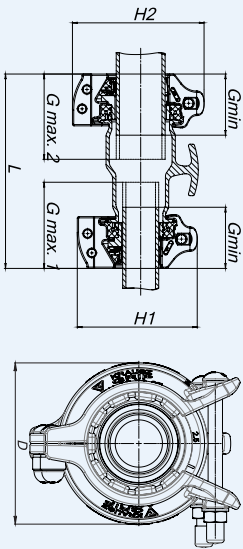
59 -> High Pressure Grip with NBR gasket

For example -

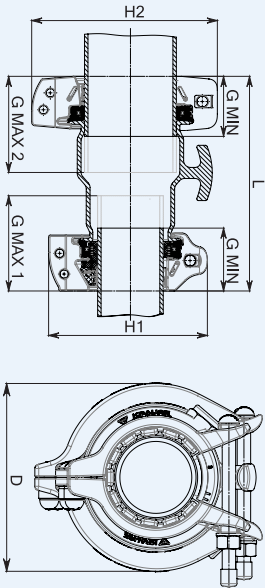
863XX0039005916 should be read as 863560039005916 for EPDM gasket and 863570039005916 for NBR gasket.

PRODUCT TABLES

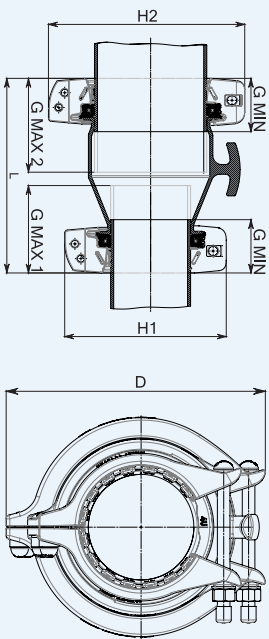
GRIP REDUCER 1.5"-3"



GRIP REDUCER 3"-4"



GRIP REDUCER 4"-12"



HYMAX GRIP REDUCER NOMINAL SIZES 1.5"-12"(*)

Krausz Part Number	ND (inch)	Side 1			Side 2			L (inch)	H1 (inch)	H2 (inch)	G - Max Stab Depth Side 1 (inch)	G - Max Stab Depth Side 2 (inch)	Bolts Qty.-Size Side 1 (inch)	Bolts Qty.-Size Side 2 (inch)	Approx Weight (lb)
		Overall Range (inch)	Before Removal of Inner Layer 1 (inch)	After Removal of Inner Layer 2 (inch)	Overall Range (inch)	Before Removal of Inner Layer 1 (inch)	After Removal of Inner Layer 2 (inch)								
863XX0039005916	(1.5/2) x 2.5	1.54-2.64	1.54-2.20	2.17-2.64	2.32-3.43	2.32-2.99	2.95-3.43	11.89	7.48	8.05	5.5	5.5	1 - M14	1 - M14	18.36
863XX0059008016	2.5 x 3	2.32-3.43	2.32-2.99	2.95-3.43	3.15-4.17	3.15-3.74	3.70-4.17	11.89	8.05	9.05	5.5	5.5	1 - M14	1 - M14	24.71
863XX0080011116	3 x 4	3.15-4.17	3.15-3.74	3.70-4.17	4.40-5.10	NA	NA	12.24	9.05	10.6	5.9	5.3	1 - 5/8	1 - 5/8	30
863XX0111016516	4 x 6	4.40-5.10	NA	NA	6.50-7.20	NA	NA	12.8	10.6	12.9	6.1	6.1	1 - 5/8	1 - 5/8	38
863XX0165021616	6 x 8	6.50-7.20	NA	NA	8.50-9.40	NA	NA	13.0	12.9	15.7	6.1	6.3	1 - 5/8	1 - 3/4	59
863XX0216027016	8 x 10	8.50-9.40	NA	NA	10.65-11.55	NA	NA	13.4	15.7	18.2	5.9	5.9	1 - 3/4	1 - 3/4	84
863XX0270032216	10 x 12	10.65-11.55	NA	NA	12.68-13.39	NA	NA	13.5	18.2	19.8	6.7	5.9	1 - 3/4	1 - 3/4	98

** In sizes (1.5/2)x2.5, 2.5x3 and 3x4 only configs 56 & 57 are relevant

890PG Utility Power Cutter

The 890PG hydraulic utility power cutter offers cutting depths up to 25" in ductile iron, cast iron, PVC, HDPE, Insituform lining and even Asbestos* concrete pipe. The deep cutting ability of the 890PG with PowerGrit and PowerGrit XL pipe cutting chain, allows the operator to make a single cut from one side meaning less excavation is required. Also the 890PG is capable of operating the full line of 890F4 FORCE4® concrete cutting chains, meaning you can use the power cutter on masonry, stone, and even reinforced concrete - perfect for pipe taps, utility vaults, bridge work, and other utility applications.

890PG PRODUCT SPECIFICATIONS

	8 gpm (30 lpm)	12 gpm (45 lpm)
Weight w/out bar and chain (1' hose whips)	23.5 lbs (10.6 kg)	
Length	23 inches (58.5 cm)	
Height	10.5 inches (26.5 cm)	
Width	9.5 inches (24 cm)	
Hydraulic Supply	8 gpm (30 lpm) @ 2,500 psi (172.5 bar)	12 gpm (45 lpm) @ 2,500 psi (172.5 bar)
Hydraulic Fluid Requirements (Type)	PC HYDREX MV32 or equivalent	
Water Pressure	Minimum: 20 psi (1.5 bar)	
Water Flow	2 gpm (8 lpm) minimum	
Operating Speed	6,100 rpm (avg. free running) 5,500 sfm (avg. free running chain)	6,500 rpm (avg. free running) 5,800 sfm (avg. free running chain)
Torque*	7.0 ft-lbs (9.6 Nm)	10.0 ft-lbs (13.5 Nm)
Horsepower (1)*	6 hp (4.5 kW)	8 hp (6.0 kW)
Guaranteed Sound Power Level L_{WA} (2)	107 dB(A) (K=0.2 dB(A))	
Equivalent Sound Pressure at the Operator's Ear L_{PA} (2)	98 dB(A) (K=0.7 dB(A))	
Vibration $a_{hv,eq}$ Concrete Cutting (3)	2.0 m/s ² (K=0.1 m/s ²) Front Handle 6.0 m/s ² (K=1.4 m/s ²) Rear Handle	
Vibration $a_{hv,eq}$ PowerGrit Cutting (3)	4.6 m/s ² (K=0.1 m/s ²) Front Handle 4.8 m/s ² (K=0.3 m/s ²) Rear Handle	



* Asbestos is a hazardous material, known to cause serious respiratory diseases. Cutting into asbestos can release asbestos fibers into the air. Always research and follow the correct safety procedures, including applicable national and state or provisional occupational health and safety regulations, and protect yourself and those around you from asbestos-related disease. Always arrange for the material to be removed safely by a qualified person. ICS is not responsible for exposure to asbestos caused by use of this product.

((1)) Measured using 18HP hydraulic power pack (8 gpm/30 lpm and 23HP hydraulic power pack (12 gpm/45 lpm) at 2000psi/138 bar.

(2) Measured in accordance with ISO3744:2010

(3) Measured in accordance with ISO5349-1:2001

* Output ratings based on maximum input conditions and efficiency assumptions and may vary depending on power supply.



Diamond Tools and Equipment

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WORK-PROVEN ACCESSORIES

Whether it's making cuts straighter or jobsites cleaner, there is an ICS® accessory that gets the job done. 20 years of experience and a whole lot of ingenuity has gone into making these work-proven products an indispensable complement to your ICS concrete power cutter.



SPECIFICATIONS

Dimensions	36in h, 21in w, 29in l / 91cm h, 53cm w, 74cm, l
Oil Flow	12 GPM at 2,300
Pressure	2300 PSI
Oil Reservoir	8 gallons / 30L steel reservoir
Weight	450lbs. / 204kg.
Fuel Capacity	4 gallon / 15L steel fuel tank
Engine Manufacturer	Kohler
Cooling System	Air to oil and water to oil cooling systems



Part Number	Description
M300-23G-HPP	POWER PACK, HYDRAULIC, 23.5HP, 8-16GPM



SPECIFICATIONS

Dimensions	36in h, 23in w, 29in l / 91cm h, 58cm w, 75cm, l
Capacity	5gpm/ 19lpm 8gpm/30lpm
Pressure	2500 PSI
Hydraulic Reservoir	3 gallons / 11L
Weight	330lbs. / 150kg.
Fuel Capacity	5.5 gallon / 21L
Engine Manufacturer	Briggs & Stratton 18hp

Part Number	Description
599653	P95 POWERPACK



Diamond Tools and Equipment

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Hydraulic Hoses

Quick disconnect
25 ft/7.5m long
3000psi



PART NUMBER	DESCRIPTION
70466	HYDRAULIC HOSES

ICS 2-Stroke Oil

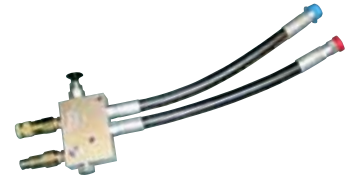
An oil formula that is cleaner burning, and provides better thermal protection.
50:1 Mix



PART NUMBER	DESCRIPTION
571227	OIL - 6-PACK 2.6 oz (77 ml)

Flow Adapter Valve

Power your ICS hydraulic power cutter from skid steers, backhoes, and other common construction equipment.



8 & 12 gpm available

PART NUMBER	DESCRIPTION
70350	FLOW ADAPTOR 8 GPM
71287	FLOW ADAPTOR 12 GPM

ICS Gearbags

Available in 2 sizes.
Small size fits an assembled 695XL with up to a 14" guidebar



PART NUMBER	DESCRIPTION
582025	SMALL GEARBAG
582026	LARGE GEARBAG

Pipe Clamp

The pipe clamp accessory developed for pipe application brings a whole new level of safety, accuracy and ease of use to the job.

Works with:
890F4 Series
701-A Series



PART NUMBER	DESCRIPTION
537640	PIPE CLAMP
537634	PIPE CLAMP AXLE



Diamond Tools and Equipment

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M300-23G-HPP



SPECIFICATIONS

Dimensions	36in h, 21in w, 29in l / 91cm h, 53cm w, 74cm, l
Oil Flow	12 GPM at 2,300
Pressure	2300 PSI
Oil Reservoir	8 gallons / 30L steel reservoir
Weight	450lbs. / 204kg.
Fuel Capacity	4 gallon /15L steel fuel tank
Engine Manufacturer	Kohler
Cooling System	Air to oil and water to oil cooling systems

Part Number	Description
M300-23G-HPP	POWER PACK, HYDRAULIC, 23.5HP, 8-16GPM

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HYJOINT REGULAR & LONG BODY - NBR GASKET (2"-24")

HYMAX®
Repair the past. Connect the future.

PRODUCT SPECIFICATIONS

FEATURES

- IDEAL FOR THE PRIMARY JOINING OF IPS PVC AND STEEL PIPES
- FEATURES A STURDY STAB-ON DESIGN
- ALLOWS FOR 4° DYNAMIC DEFLECTION ON EACH END
- TWO TO FOUR TOP-FACING BOLTS FOR FAST AND EASY INSTALLATION
- REQUIRES NO DISASSEMBLY

SPECIFICATIONS

SIZE

AVAILABLE IN NOMINAL DIAMETERS FROM 2"-24".

MATERIALS

CENTER RING

2"-14" : ASTM A53 GRADE A STEEL
16"-24": ASTM A283/A283M GRADE C STEEL

END RINGS

ASTM A283/A283M GRADE C STEEL

GASKETS

NBR COMPOUNDED (NITRILE BUTADIENE RUBBER)

SPHERICAL SPACERS

AISI 304 STAINLESS STEEL

COATING

100% FUSION BONDED EPOXY FOR ENHANCED CORROSION PROTECTION.
AVERAGE THICKNESS 14 MIL.

NUTS AND BOLTS

AISI 304 STAINLESS STEEL. ROLLED THREAD AND ANTI-GALLING COATING.

PRODUCT PERFORMANCE

WORKING TEMPERATURE

-4°F UP TO +125°F.

DYNAMIC DEFLECTION

UP TO 4° PER SIDE

MIN. PIPE INSERTION

1.75"

WORKING PRESSURE2"-12"
260 PSI14"-24"
232 PSI**RATED PRESSURE**2"-12"
390 PSI14"-24"
350 PSI**VACUUM TEST**

12 PSI

PRODUCT TABLES**REGULAR NOMINAL DIAMETER 2"-10"**

Krausz Part Number	Nominal Diameter (inch)	Overall Range (inch)	Bolts Qty. & Size (mm)	Torque (Ft-Lbs)	Approx. Weight (Lbs)
801-57-0058-16A	2	2.28-2.46	2 -M12	35	5.5
801-57-0076-16A	2.5	2.83-3.01	2 -M12	35	6.5
801-57-0086-16A	3	3.43-3.60	2 -M12	35	7.0
801-57-0112-16A	4	4.40-4.58	2 -M12	35	8.5
801-57-0141-16A	5	5.43-5.61	2 -M12	50	11.0
801-57-0168-16A	6	6.53-6.71	2 -M12	50	11.5
801-57-0218-16A	8	8.58-8.76	2 -M14	65	17.5
801-57-0272-16A	10	10.70-10.89	2 -M14	65	20.0

LONG BODY NOMINAL DIAMETER 2"-10"

Krausz Part Number	Nominal Diameter (inch)	Overall Range (inch)	Bolts Qty. & Size (mm)	Torque (Ft-Lbs)
802-57-0058-16A	2	2.28-2.46	2 -M12	35
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802-57-0141-16A	5	5.43-5.61	2 -M12	50
802-57-0168-16A	6	6.53-6.71	2 -M12	50
802-57-0218-16A	8	8.58-8.76	2 -M14	65
802-57-0272-16A	10	10.70-10.89	2 -M14	65

PRODUCT TABLES

REGULAR NOMINAL DIAMETER 12"-24"


Krausz Part Number	Nominal Diameter (inch)	Overall Range (inch)	Bolts Qty. & Size (mm)	Torque (Ft-Lbs)	Approx. Weight (Lbs)
801-57-0323-16A	12"	12.68-12.89	4 -M14	65	28
801-57-0353-16A	14"	13.90-14.11	4 -M14	65	30
801-57-0404-16A	16"	15.91-16.12	4 -M14	80	42
801-57-0455-16A	18"	17.91-18.13	4 -M16	80	51
801-57-0506-16A	20"	19.92-20.14	4 -M16	80	58
801-57-0608-16A	24"	23.94-24.15	4 -M16	100	60

LONG NOMINAL DIAMETER 12"-24"

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802-57-0404-16A	16"	15.91-16.12	4 -M14	80
802-57-0455-16A	18"	17.91-18.13	4 -M16	80
802-57-0506-16A	20"	19.92-20.14	4 -M16	80
802-57-0608-16A	24"	23.94-24.15	4 -M16	100

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FAX: 352-304-5787

info@krauszusa.com | www.krauszusa.com

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HYJOINT REGULAR & LONG BODY - NBR GASKET (2"-24")

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- REQUIRES NO DISASSEMBLY

SPECIFICATIONS

SIZE

AVAILABLE IN NOMINAL DIAMETERS FROM 2"-24".

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350 PSI**VACUUM TEST**

12 PSI

PRODUCT TABLES**REGULAR NOMINAL DIAMETER 2"-10"**

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801-57-0168-16A	6	6.53-6.71	2 -M12	50	11.5
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LONG BODY NOMINAL DIAMETER 2"-10"

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802-57-0141-16A	5	5.43-5.61	2 -M12	50
802-57-0168-16A	6	6.53-6.71	2 -M12	50
802-57-0218-16A	8	8.58-8.76	2 -M14	65
802-57-0272-16A	10	10.70-10.89	2 -M14	65

PRODUCT TABLES

REGULAR NOMINAL DIAMETER 12"-24"


Krausz Part Number	Nominal Diameter (inch)	Overall Range (inch)	Bolts Qty. & Size (mm)	Torque (Ft-Lbs)	Approx. Weight (Lbs)
801-57-0323-16A	12"	12.68-12.89	4 -M14	65	28
801-57-0353-16A	14"	13.90-14.11	4 -M14	65	30
801-57-0404-16A	16"	15.91-16.12	4 -M14	80	42
801-57-0455-16A	18"	17.91-18.13	4 -M16	80	51
801-57-0506-16A	20"	19.92-20.14	4 -M16	80	58
801-57-0608-16A	24"	23.94-24.15	4 -M16	100	60

LONG NOMINAL DIAMETER 12"-24"

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802-57-0323-16A	12"	12.68-12.89	4 -M14	65
802-57-0353-16A	14"	13.90-14.11	4 -M14	65
802-57-0404-16A	16"	15.91-16.12	4 -M14	80
802-57-0455-16A	18"	17.91-18.13	4 -M16	80
802-57-0506-16A	20"	19.92-20.14	4 -M16	80
802-57-0608-16A	24"	23.94-24.15	4 -M16	100

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