

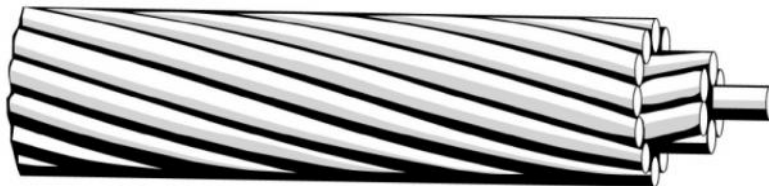
MARSHALLS ENERGY CO, INC.
PO BOX 1439
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TRANSMISSION & DISTRIBUTION SPECIFICATION

SPECIFICATION NO.: MEC-Dist-Cable-10

FOR

PRIMARY OVERHEAD CABLE
15kV



Revision	Date	Reviewed	Approved
One	May 2019	J Pedro	S Wakefield

PRIMARY OVERHEAD WIRE 15kV

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PRIMARY OVERHEAD WIRE 15kV

1. SCOPE

- 1.1. This specification covers primary overhead conductors rated at 15,000 volts.
- 1.2. The cable shall be suitable for use in wet and dry locations in the overhead medium voltage distribution system of the Marshalls Energy Co, Inc.
- 1.3. The cable shall be operated at normal conductor temperatures not exceeding 90°C. The emergency rating shall be 130°C for periods which shall not exceed 100 hours per year. For the life of the wire, there shall be no more than five occurrences of 100-hour overload periods.

2. APPLICABLE PUBLICATION

- 2.1. The cables shall meet the requirements of NEMA Standard Publication for Wire and Cable for the Transmission and Distribution of Electrical Energy.
- 2.2. Except as specified herein, the cables shall meet or exceed requirements of all applicable industry conductor, insulation and cable standards and specifications, i.e., ANSI, ASTM, EEL, IPCEA, NEMA and Underwriter's Laboratory.

3. DEVIATIONS AND NON-CONFORMANCE REQUIREMENTS

- 3.1. Deviations from this specification or changes in the material or design after the purchase order has been placed must be approved by the MEC Technical department and acknowledged by a Purchase Order Amendment issued by MEC.
- 3.2. Units received with deviations or non-conformances that are not acknowledged per Section 3.1 are subject to rejection. The Supplier of rejected units is responsible for any corrective action including but not limited to materials, labor and transportation necessary to dispose of or make the units conform to the specification.
- 3.3. Notification of defective units discovered before or after installation that are believed to be inherent to manufacturing problems or workmanship shall be made

and forwarded to the Supplier. The description of the item, documentation of the problem and the described information, disposition and/or follow-up (as appropriate) that MEC expects from the Supplier will be specified. The Supplier's response shall be made within thirty (30) days unless an extension is acknowledged and approved in writing by the MEC Procurement Manager.

4. SUBMITTALS

- 4.1. Shop drawings indicating details of construction shall be submitted to MEC Procurement Manager for review and approval.
- 4.2. MEC shall be allowed two (2) weeks to review and approve drawings provided in Section 4.1 without affecting the shipping date. Delays in delivery due to drawings that are disapproved during this review period are the responsibility of the Supplier.
- 4.3. Drawings returned to the Supplier as approved shall be considered authorization to proceed with the work. The approval of MEC shall in no way abrogate the requirements of this specification.

5. CERTIFIED LABORATORY TEST REPORTS

Certified tests shall be conducted in accordance with applicable standards. The Supplier shall furnish two (2) copies of certified test reports for all tests to the MEC Procurement Manager within two (2) weeks of delivery along with a statement certifying that the cable meets all the requirements of the applicable standards and this specification.

6. DESIGN AND CONSTRUCTION

6.1. CONDUCTOR

- 6.1.1. The cable shall be supplied in accordance with the data shown in the attached Table A. Stranded (Classes AA and A) bare copper are suitable for overhead transmission and distribution applications. Classes B and C are NOT suitable to MEC for Overhead line work.
- 6.1.2. Insulated conductors shall be soft annealed copper. (Not applicable)

- 6.1.3. The stranding shall be concentric for Hard and Medium-Hard Drawn wires
- 6.1.4. The neutral conductor shall be bare, medium-hard drawn copper.
- 6.1.5. Conductor size shall be in accordance with Table A and shall be as specified on the Purchase Order. Standard size for MEC is 2/0-7 bare Cu Concentrically stranded class A, AA in hard drawn or medium-hard drawn temper.

6.2. INSULATION

- 6.2.1. Not applicable
- 6.2.2. Not applicable
- 6.2.3. Not applicable
- 6.2.4. Not applicable
- 6.2.5. Not applicable

6.3. IDENTIFICATION OF CABLE

Industry standard marking required

6.4. REELS

- 6.4.1. The inner drum end of the cable, when allowed to project through the flange of the reel shall be protected to avoid injury to the cable or cable seal.
- 6.4.2. Wooden reels shall have steel collars with an outer flange of at least one half inch to withstand handling. Reels with at least 72-inch flanges shall be four-ply and at least three-ply above 60 inches. The mandrel hole shall have at least two inches of uncut wood all around the hole.

- 6.4.3. Reels shall be designed to support the weight of the cable and withstand handling in accordance with industry practices.
- 6.4.4. The mandrel hole size shall be three inches, minimum.
- 6.4.5. A durable, non-fading label shall be securely attached to a flange of the reel. The label shall plainly indicate the following:
 - A. MEC Purchase Order number
 - B. Shipping length in feet of the cable on the reel
 - C. Beginning and ending sequential footage number
 - D. Number, type, thickness and size of conductor
 - E. Thickness and type of insulation (not applicable)
 - F. Voltage rating
 - G. Tare weight
- 6.4.6. Each reel shall be marked with an arrow and suitable stenciled wording, on the flange of the reel, indicating the direction the reel should be rolled.

7. QUALITY CONTROL

The Supplier shall have a quality control program to ensure compliance with the requirements of this specification. The program shall be documented and available for GPA's review if requested.

Documentation of the quality control program shall indicate where in the production and manufacturing process the quality checks are taken, describe the purpose of the checks, and describe the nature of the check, i.e. if check is visual only or if electrical or mechanical testing is used.

8. PACKING AND SHIPPING

- 8.1. Each end of each length of cable shall be durably sealed before shipment to prevent entrance of moisture. Evidence of water in the cable as received shall be cause for rejection.
- 8.2. The cable shall be placed on the reels in such a manner that it will be protected from injury during shipment. Care shall be taken to prevent the reeled cable from becoming loose. Each end of the cable shall be firmly and properly secured to the reel.
- 8.3. The reels shall be lagged or covered with suitable material to provide physical protection for the cables during transit and during ordinary handling operations and storage. MEC Engineering shall approve the materials and system used to accomplish this.
- 8.4. The reels shall be securely blocked in position so that they will not shift during transit.
- 8.5. The Supplier shall have adequate work and inspection instructions for handling, interim storage, preservation, packaging, and shipping to protect the quality of the cable and prevent damage, loss and deterioration.

TABLE A – Bare Copper Overhead Conductor.

Bare Copper

Size (AWG)	Stranding	Stranding Class	Weight (lbs/1000 ft)	Diameter (mils)		Hard Drawn		Medium-Hard Drawn		Soft-Drawn (Annealed)		Allowable Ampacity+
				Individual Wires	Complete Conductor	Rated Strength (lbs)	DC Resistance (ohms/1000 ft) @20°C	Rated Strength (lbs)	DC Resistance (ohms/1000 ft) @20°C	Rated Strength (lbs)	DC Resistance (ohms/1000 ft) @20°C	
STRANDED												
8	7	B	51	49	146	777	.6863	610	.6629	499	.6408	95
6	7	B	81	61	184	1228	.4191	959	.4169	794	.4030	130
4	7	A, B	128.9	77	232	1938	.2636	1505	.2622	1320	.2534	170
3	7	A, B	162.5	87	260	2433	.2090	1885	.2079	1670	.2010	200
2	7	A, B	204.9	97	292	3050	.1660	2380	.1650	2110	.1578	230
1	7	A	258.4	109	328	3801	.1316	2965	.1309	2552	.1252	265
1/0	7	A, AA	326.1	123	368	4752	.1042	3705	.1037	3221	.1002	310
2/0	7	A, AA	410.9	138	414	5926	.08267	4640	.08224	4082	.07949	355
2/0	19	B	410.9	84	418	6690	.08267	4785	.08224	4024	.07949	355
3/0	7	A, AA	518.1	155	464	7366	.06556	5812	.06522	5118	.06304	410
4/0	7	A, AA	653.3	174	522	9154	.05199	7278	.05172	6459	.04999	480
4/0	19	B	653.3	106	528	9617	.05199	7479	.05172	6453	.04999	480
250	19	A	771.9	115	574	11360	.04400	8836	.04378	7627	.04231	530
250	37	B	771.9	82	575	11600	.04400	8952	.04378	7940	.04231	530
300	19	A	926.2	126	628	13510	.03667	10530	.03648	9160	.03526	590
350	19	A	1080.6	136	679	15590	.03143	12200	.03127	10680	.03022	650
500	37	A, B	1543.8	116	814	22510	.02200	17550	.02189	15240	.02116	810
600	37	A, AA	1852.5	127	891	27020	.01834	21080	.01825	18300	.01763	910
750	61	A, B	2315.6	111	998	34090	.01467	26510	.01459	22890	.01410	1040
1000	61	A, B	3087.5	128	1152	45030	.01100	35100	.01094	30500	.01058	1240

+Ampacity based on 75°C conductor temperature; 25°C ambient temperature; 2 ft./sec. wind in sun.

End Of Specification.